

OPEN 232



S
SPORTSMAN

*Owner's Manual and
Quick-Reference Guide*

TABLE OF CONTENTS

Introduction	3
Important Information	4
Specifications	5
Overall Dimensions & Terminology	7
Features & Performance	8
Certifications & Registrations	13
Boating Safety	14
Electrical & Plumbing Systems	19
Fuel System	36
Boating Navigation Rules	36
Warranty & Services	38
Contact Information	40

INTRODUCTION

WELCOME TO THE SPORTSMAN TEAM!

Here at Sportsman Boats, we take great pride in producing the finest, most well designed saltwater fishing and pleasure boats on the market today. Our designs incorporate the most modern technology while applying good old “Common Sense” technology as well. From our advanced composite construction, ergonomic console designs, patented “Total Access” hatch, and superior ride and handling characteristics, we think you will agree that Sportsman is setting a new standard. Sportsman Boats builds the fastest growing line of family-friendly center console boats in-class, built with the latest designs, procedures and materials to give you and your family unparalleled performance with a dry, safe and comfortable ride.

We do not take lightly the confidence you have placed in us with your decision to purchase your Sportsman boat. We will always strive to provide for you and your family the superior customer service you deserve. We hope that you enjoy your time out on the water as much as we enjoy building your Sportsman boat!

Safe Boating and Tight Lines,
Tommy Hancock



IMPORTANT INFORMATION

BOAT INFORMATION / SPECIFICATIONS	
MODEL:	HULL SERIAL #:
PURCHASE DATE:	DELIVERED:
IGNITION KEY #:	REGISTRATION #:
DRAFT:	WEIGHT:
VERTICAL CLEARANCE:	
ENGINE / PROPELLER INFORMATION	
ENGINE MAKE:	MODEL:
ENGINE SERIAL #:	
PROPELLER MAKE:	# OF BLADES:
DIAMETER / PITCH:	MODEL:
PART #:	
OPTIONAL EQUIPMENT / OPTION PACKAGES	
TRAILER INFORMATION	
MAKE:	MODEL:
SERIAL #:	GVRM:
ADDITIONAL INFORMATION:	
DEALER	SPORTSMAN
NAME:	PHONE:
PHONE:	REPRESENTATIVE:
SALES PERSON:	ADDRESS:
SERVICE MANGER:	
ADDRESS:	

We recommend filling out the information in this table and keeping one copy of this page in your personal records and one copy with your owner's manual. This information will be important should you need to contact your dealer or Sportsman Boats Manufacturing for technical assistance and/or service.



FREQUENTLY ASKED QUESTIONS

Does the length include the engines or just the hull?

The length does not include engines. It is measured from the tip of the bow to the transom at the centerline of the boat.

Does the weight measurement include engines?

Due to this model offered with many different engine packages, the engine weight is not included in the estimated weight. It also doesn't include fuel, water, gear or batteries. If the boat is equipped with a top standard, the weight of that top is included.

What's the difference between tank capacity and usable fuel capacity?

Modern fuel systems require an air gap at the top of the tank to allow for expansion and contraction of fuel as temperatures fluctuate. This reduces the amount of fuel that can be fitted in the tank and is known as ullage.

What does the "up" in Draft mean?

This denotes the amount of water the boat floats on with the engines "up" or completely out of the water.

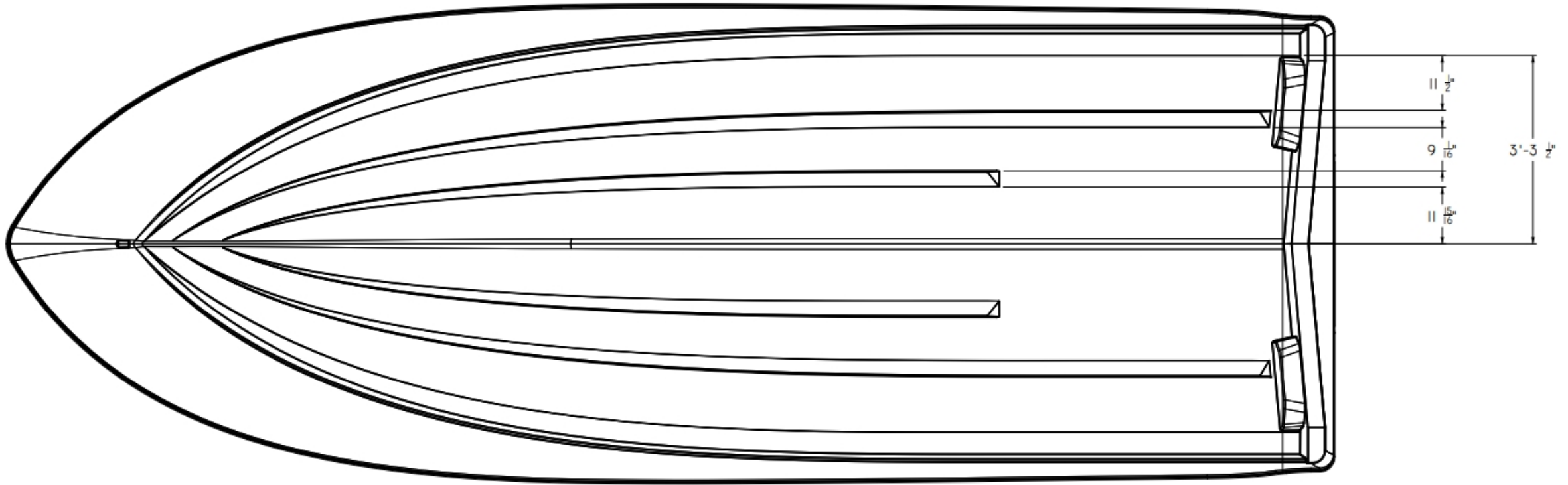
SPECIFICATIONS

Length	23' 4''
Beam	8' 6''
Max HP	300
Fuel Tank Capacity	118 gal.
Useable Fuel Capacity	106 gal.
Freshwater Capacity	15 gal.
Main Livewell Capacity	25 gal.
In-Deck Fishbox Capacity (QT)	-
Console Cooler Capacity	48 qt.
Draft (Up)	16''
Deadrise	20°
Approx. Dry Weight	3,950
Capacity	10

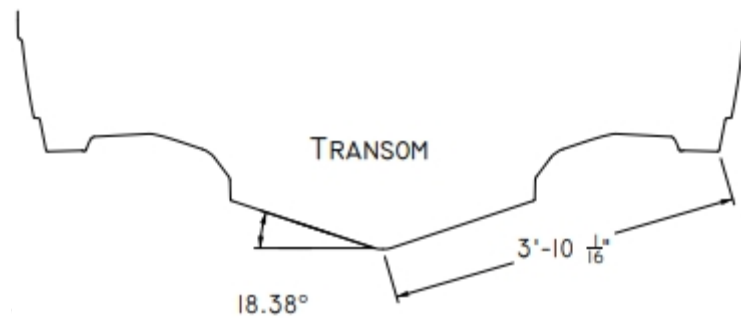
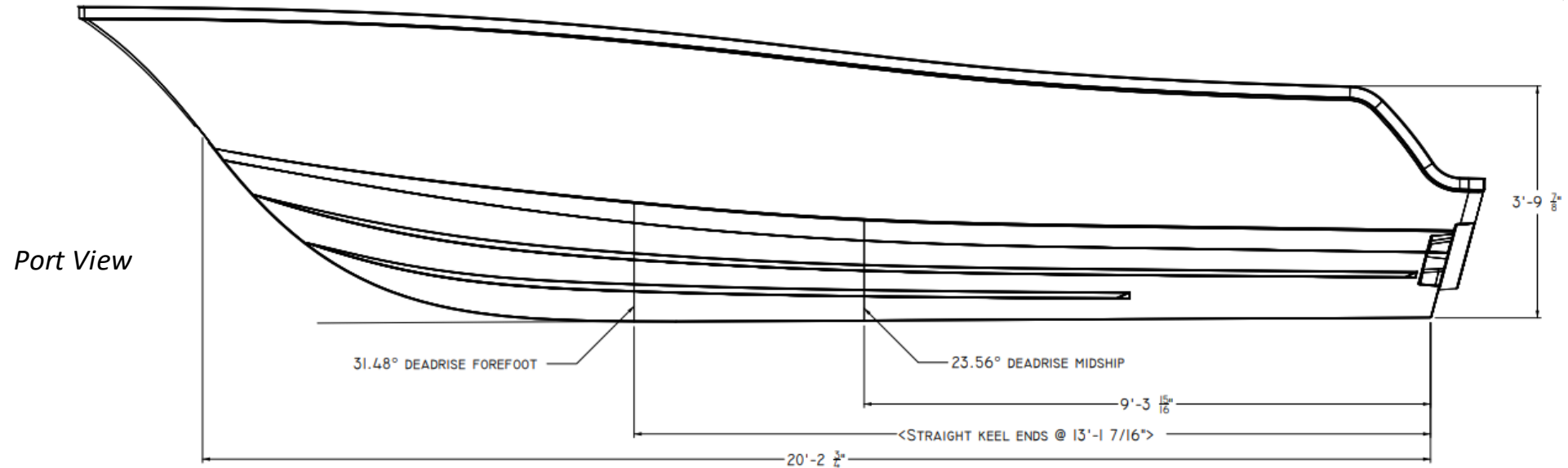


TRAILER SPECIFICATIONS

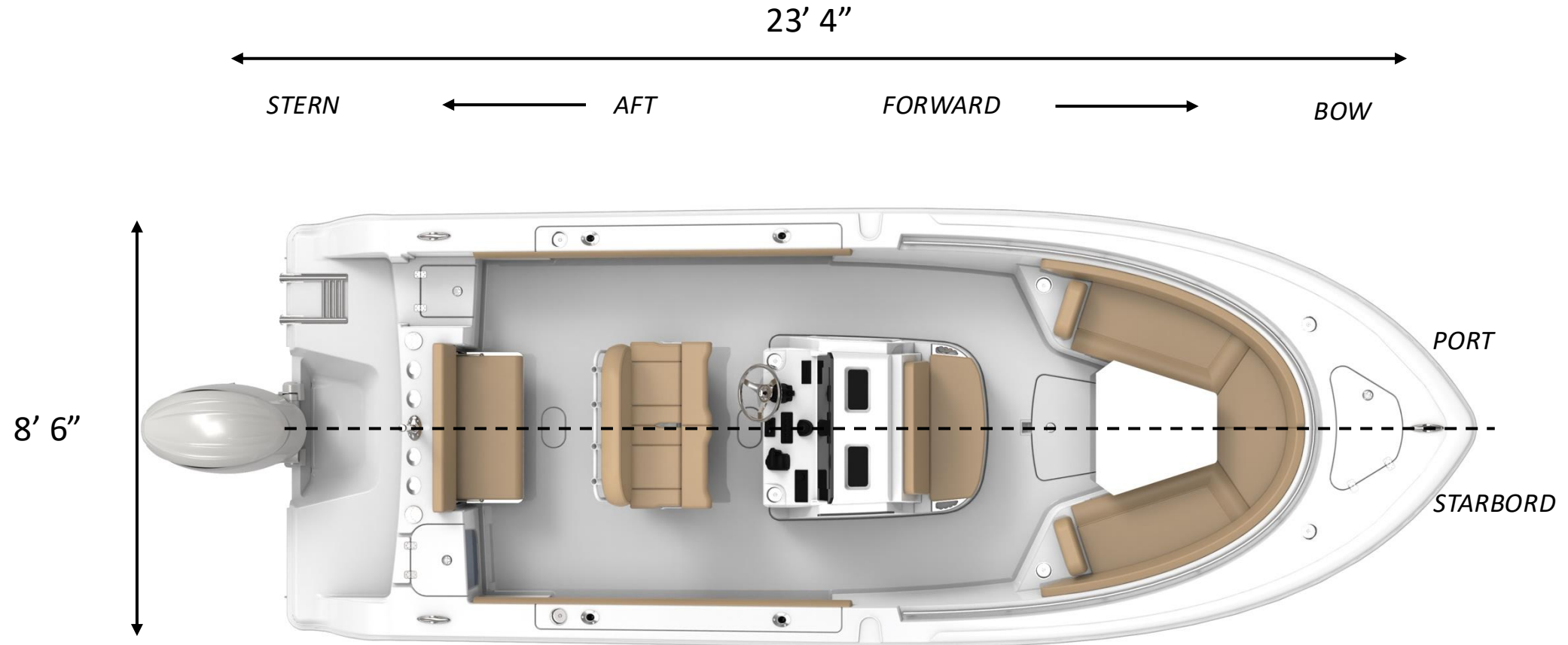
Bottom View



TRAILER SPECIFICATIONS (CONTINUED)



OVERALL DIMENSIONS & TERMINOLOGY



TRANSOM

STANDARD FEATURES

Electronics, Console & Helm

Garmin Apollo™ RA670 Premium Stereo w/ SportTuun

Garmin GPSMAP® 1243xsv MFD 12" w/ Bluechart G3

Garmin GT12M 350w CHIRP Bronze Thru-Hull Transducer

Garmin VHF 115 Radio w/ Antenna

JL Audio M3-650X Gloss White Sport Grille Speakers

(2x) Scanstrut ROKK Wireless Phone Chargers

SeaStar Interact DCM Digital Switching System w/Keypad

Seakeeper Ride VACS

SportLink Electronics Integration System

USB/USB-C Audio Plug In-Dash & 12V Receptacle

Console & Helm

Compass

Dual Battery Configuration w/ Switch & Trays

Dual Fuel Fills

Helm Pad

Hydraulic Tilt Steering

Integrated Hard-Top Navigation Lights (Lumitec)

Integrated Tempered Glass Windshield w/ Vent

Interior LED Lighting Package

Lockable Console Storage

Stainless Steel Steering Wheel w/ Knob

Seating, Upholstery & Pads

20 Quart Built-In Console Coller Seat

Bow Cushion Set w/ Bolsters

Bow Filler Board w/ Cushion

Cockpit Bolsters

Premium Dual Chair LP w/ Flip Up Bolsters & Armrests

Premium Serenity Sileather® Marine Silicone Fabrics

Rear Fold Down Seat w/ Access

Removable Bow Back Rest

STANDARD FEATURES (CONTINUED)

Livewells, Pumps & Storage

15 Gallon Freshwater Tank w/ Washdown

25 Gallon Aquarium Livewell

Anchor Storage

High Speed Livewell Pick Up

Raw Water Washdown

Stern Anchor Storage Box w/ Anchor & Line

Trolling Motor Battery Storage

Under Gunwale Rod Racks

Hull & Deck

(4) Flush Mount Gunwale Rod Holders

10-Year Hull Warranty

106 Gallon Fuel Tank w/ Fuel Level Sensor

Advanced Fiberglass Stringer System (No Wood)

AlloChrome4200+™ Stainless Fasteners

Built-In Swim Platform w/ 4-Step Ladder

Fiberglass Hard-Top w/ Integrated D-Tubing Frame

Gemlux Cleats, Latches, Hinges & Rod Holders

Grip Tex Yacht Style Non-Skid

Horn

Insulated Bow Storage

King Fish Rod Holders

Light Hull Color

Matching Hard-Top Underside Color

NMMA Certified

Port and Starboard Toe Rail

Powder Coating

Recessed Bow Handrails

Self Bailing Cockpit

SportTech® Advanced Fabrication Process

Stainless Steel Drain Cover

Stainless Steel Propeller

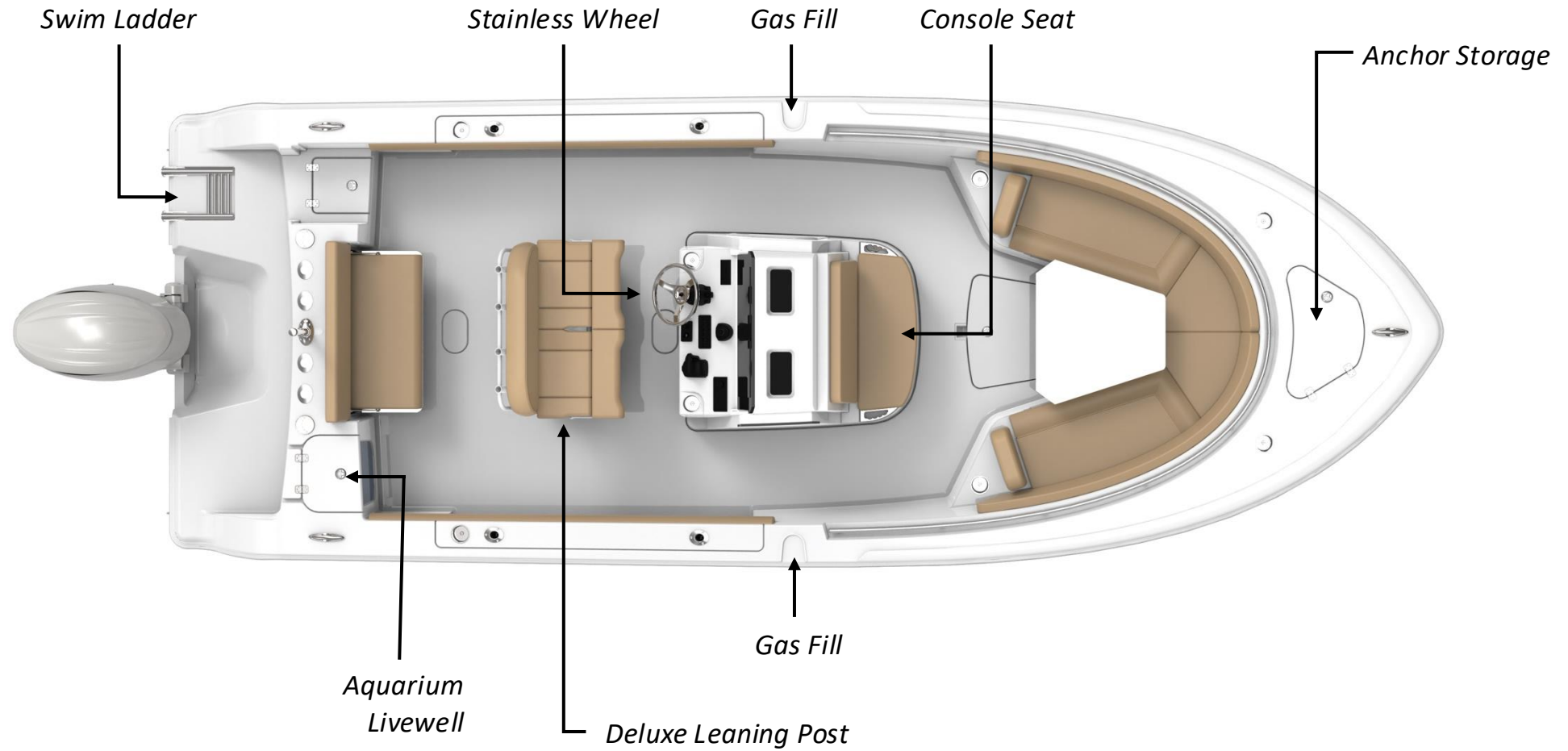
Stainless Steel Rub Rail

Total Access Hatch

Underlid Gaskets

Underwater Lights

MAJOR FEATURES



POWER - Yamaha

<i>Engine</i>	<i>Type</i>	<i>Displacement</i>	<i>Horsepower</i>	<i>Weight (Each)</i>	<i>Controls</i>	<i>Number</i>
F250XB	V6	4.2L	250hp @ 5500 rpm	562 lbs.	Mechanical	Single
F250XSB	V6	4.2L	250hp @ 5500 rpm	588 lbs.	Digital	Single
VF250XB	V6	4.2L	250hp @ 5500 rpm	555 lbs.	Mechanical	Single
F300XSB	V6	4.2L	300hp @ 5500 rpm	588 lbs.	Digital	Single



POWER - Mercury

<i>Engine</i>	<i>Type</i>	<i>Displacement</i>	<i>Horsepower</i>	<i>Weight (Each)</i>	<i>Controls</i>	<i>Number</i>
CMS 225 V6	V6	3.4L	225hp @ 6000 rpm	475 lbs.	Digital	Single
CMS 250 V8	V8	4.6L	300hp @ 6000 rpm	527 lbs.	Digital	Single
CMS 300 V8	V8	4.6L	300hp @ 6000 rpm	600 lbs.	Digital	Single



CERTIFICATIONS & REGISTRATION

NMMA Certification

Sportsman Boats is certified by the National Marine Manufacturers Association (NMMA). NMMA certification not only meets the standards of the United States Coast Guard (USCG) but goes further to meet the standards set by the ABYC (American Boat and Yacht Counsel). All Sportsman models have been designed, constructed, and thoroughly tested to meet or exceed these standards. For more information about these standards, you may visit <https://www.nmma.org/certification/boats>.

Hull Identification Number & Registration

Sportsman has a permanent record of your boat. This record is documented during the manufacturing process. It is identified by its “Hull Identification Number” (HIN). **The HIN is a 12-digit code located on the starboard side of the transom, just under the Rub Rail.** When contacting your dealer concerning maintenance or warranties, please have your HIN and model number available. This information can be found on your copy of the warranty card. Federal and State laws require a power boat to be registered in the state where it is primarily used. Registration numbers and validation stickers must be displayed according to regulations. The registration certificate must be on board when boating. The boat serial number, or Hull Identification Number (HIN), is required on the registration form. The HIN should be included on all documents or any correspondence.

BOATING SAFETY

LIGHTING

Your Sportsman boat is equipped with navigation lights which comply with both Inland and International rules.

FIRE EXTINGUISHER

At least one Type-1 handheld portable fire extinguisher must be carried on board. For boats over 20' two are required. Check extinguisher regularly for charge status.

REQUIRED SAFETY EQUIPMENT

The US Coast Guard (USCG) requires that every boat have specific equipment on board. Check with local regulations on mandatory equipment apart from the list of Coast Guard requirements.

SOUND SIGNALING DEVICES

Your Sportsman boat is equipped with an electric horn which meets the USCG requirements for a sound signal device.

PERSONAL FLOTATION DEVICE (PFD)

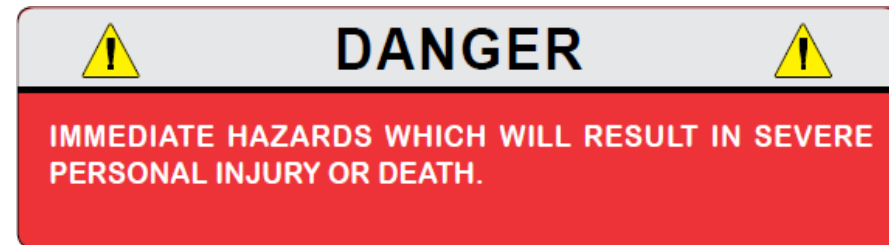
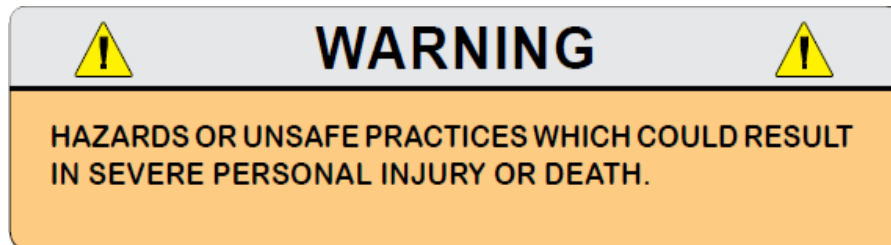
You must have a USCG approved personal flotation device of Type I, II, or III aboard for each passenger, in addition to one Type IV throw able PFD. **Always wear a PFD when boating.** In some states, children are required to wear a PFD at all times. Check your local regulations.

VISUAL DISTRESS SIGNALS

USCG approved visual distress signals are required for day and night use when operating on US waters. Approved signals include flares, orange smoke, an orange distress flag, or an electric distress light.

WARNING & DANGER LABELS

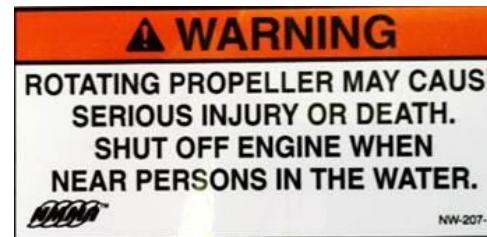
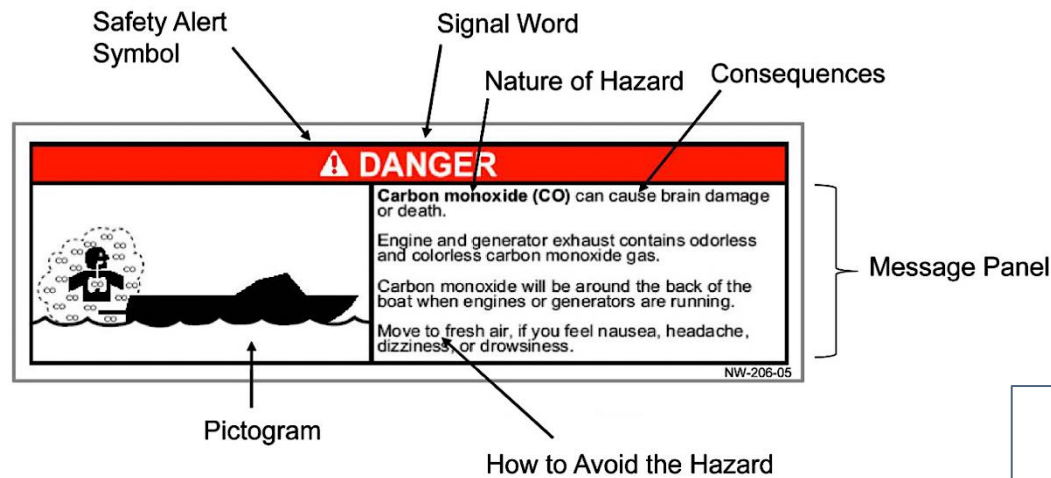
Being on the water is a great experience, but it can very quickly turn dangerous if the safety and maintenance instructions of your boat are not followed. Therefore, warnings and notices have been included in order to help you operate and maintain your boat safely. They are defined as follows:



Please become familiar with the location and content of the Caution, Warning, and Danger Labels found on your boat.

SAFETY ALERT SYMBOLS & WARNING

This Owner's Manual was written to include safety instructions to ensure safe operations. Safety alert symbols are used to show potential personal injury hazards. Every precaution has been taken to reduce the risks associated with death, possible injury and damage from fire or explosion. You must also take your own necessary precautions and practice proper maintenance procedures in order to enjoy the optimal safe operation of your boat.



If your label is damaged, please call Sportsman's parts department for replacement stickers.

LABEL LOCATIONS

MAXIMUM CAPACITIES
10 PERSONS OR 1800 LBS.
 2814 LBS. PERSONS, MOTOR, GEAR
 300 H.P. MOTOR

THIS BOAT COMPLIES WITH U.S. COAST GUARD SAFETY STANDARDS IN EFFECT ON THE DATE OF CERTIFICATION. MEETS U.S. EPA EVAP STANDARDS USING CERTIFIED COMPONENTS.

MFGR: SPORTSMAN BOATS MANUFACTURING, INC.
 MODEL: OPEN 232 SUMMERVILLE, SC

DESIGN COMPLIANCE WITH NMMA REQUIREMENTS IS VERIFIED. MANUFACTURER RESPONSIBLE FOR PRODUCTION CONTROL.

NMMA NATIONAL MARINE MANUFACTURERS ASSOCIATION

⚠ WARNING

Carbon monoxide (CO) can cause brain damage or death. Engine and generator exhaust contains odorless and colorless carbon monoxide gas. Signs of carbon monoxide poisoning include nausea, headache, dizziness, drowsiness and lack of consciousness. Get fresh air if anyone shows signs of carbon monoxide poisoning. See Owner's Manual for information regarding carbon monoxide poisoning.

⚠ WARNING

Visibility from the seated position at this helm station is limited. Operation from a standing position may be necessary.

⚠ WARNING

ROTATING PROPELLER MAY CAUSE SERIOUS INJURY OR DEATH. SHUT OFF ENGINE WHEN NEAR PERSONS IN THE WATER.

NMMA NM-201-13

MEETS U.S. EPA EVAP STANDARDS USING CERTIFIED COMPONENTS

Sportsman Boats Mfg. Summerville, SC



⚠ WARNING

ROTATING PROPELLER MAY CAUSE SERIOUS INJURY OR DEATH. DO NOT APPROACH OR USE LADDER WHEN ENGINE IS RUNNING.

NMMA NM-208-14

⚠ DANGER

Carbon monoxide (CO) can cause brain damage or death. Engine and generator exhaust contains odorless and colorless carbon monoxide gas. Carbon monoxide will be around the back of the boat when engines or generators are running. Move to fresh air, if you feel nausea, headache, dizziness, or drowsiness.

⚠ WARNING

AVOID SERIOUS INJURY OR DEATH FROM FIRE OR EXPLOSION RESULTING FROM LEAKING FUEL. INSPECT SYSTEM FOR LEAKS AT LEAST ONCE A YEAR.

NMMA NM-201-13



INVASIVE SPECIES WARNING

Aquatic Invasive Species (AIS)

Aquatic invasive species (AIS) are plants and animals that occur in waters in which they are not native and whose introduction causes or is likely to cause economic or environmental damage or harm to human health. AIS have a negative impact on the waterway, its native species, and recreational and commercial uses of the waterway.

As responsible boaters and citizens, each boat owner should do their part to prevent the spread of these aquatic hitchhikers. In many cases, it is also required by law. Check local regulations for any waterway where you will boat.

After each boating trip, follow these three simple steps before you leave the water access to stop the spread of AIS: Clean, Drain, and Dry. This is the boater's way to help protect the environment from the damage that AIS can cause.

Clean

Inspect and remove all aquatic plants, animals, mud, and debris from the boat, engine, trailer, anchor, and any watersports equipment.

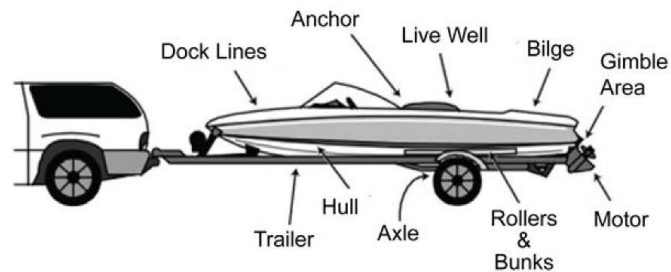
Rinse, scrub or wash, as appropriate, away from storm drains, ditches, or waterways.
Rinse watercraft, trailer, and equipment with hot water, when possible.
Flush motor according to owner's manual.

Drain

Completely drain all water from the boat and its compartments, including but not limited to the bilge, wells, lockers, ballast tanks or bags, bait containers, engines, and outdrives.

Dry

Allow the boat to completely dry before visiting any other bodies of water.



NOTE: Some localities may require inspection or decontamination before and/or after launching. Check state and local laws and regulations for requirements prior to traveling to go boating.

SPORTLINK® ELECTRONIC INTEGRATION SYSTEM

The SportLink® Electronic Integration System comes standard in every Sportsman boat, providing a package of factory-installed electronics built directly into the model.

Standard features include:

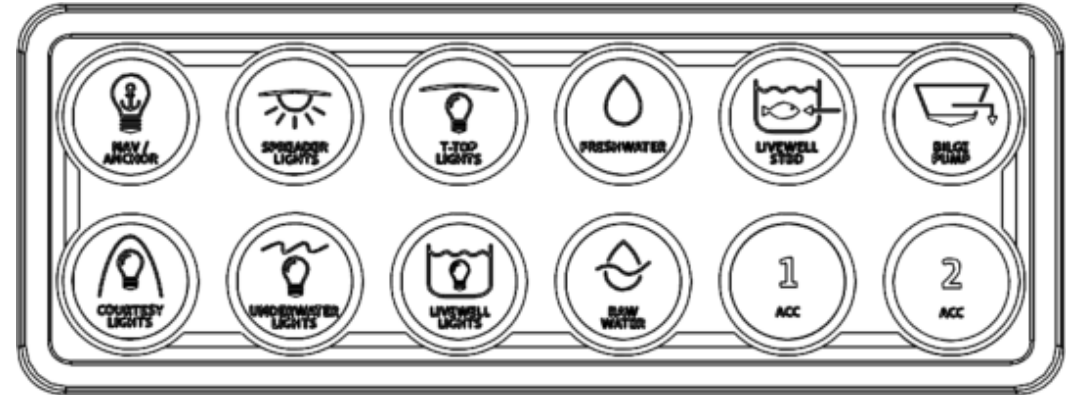
- Factory-Installed Garmin Electronics
- Dual Touchscreen Displays
- NMEA 2000 Network Backbone
- Fusion & JL Audio Marine Sound System
- Digital Switching Across the Board
- VHF Radio with Antenna
- Seakeeper Ride Vessel Attitude Control System
- Pre-Rigged Engine Data
- USB & 12V Charging Ports
- (x2) Wireless Phone Chargers
- Optimized Wiring Harnesses
- SportLink® Warranty Support

For more details on each element of the system, please refer to the Sportsman Boats [website](#).



DIGITAL SWITCHING

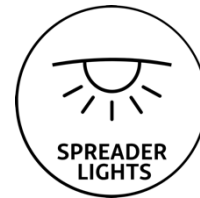
In place of physical switches on the dashboard, the Dometic SeaStar Interact DCM Digital Switching system connects to the Garmin display screen for open access to all 12V switches. Not all functions are available in all boats; each keypad is customized to receive the appropriate switches that match the standard and optional features of each particular boat, shown below:



NAV/Anchor: A 3-press button for enhanced livewell operation. First press: recirculates and aerates water using a venturi. Second press: activates the Pro-Air system, adding oxygen through bubbles.



T-Top Lights: operates service lights such as bilge lights, leaning post compartment lights and other maintenance-related lights throughout the boat.

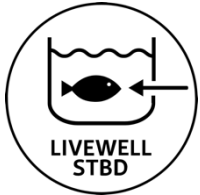


Spreader Lights: operates the front and rear white LED spreader lights. Useful for nighttime loading, unloading or lighting the deck during fishing.



Freshwater: operates the freshwater pump. Fill the tank before leaving the dock. This system stops pumping once pressurized and resumes when pressure drops.

DIGITAL SWITCHING (CONTINUED)



Livewell STBD: operates the starboard-side (STBD) livewell pump, circulating raw water. Pressure can be regulated with the valve inside each tank. Use the rubber stopper to plug the livewell bottom.



Courtesy Lights: operates the courtesy deck lights for improved aesthetics and safety during dark conditions.



Livewell Lights: operates the LED lights inside your livewell(s). The blue light helps calm bait while underway.



ACC 1: used for any expansion or additional 12-volt accessories added to the boat.



Bilge Pump: removes water that collects in the lowest part of the hull (the bilge). Operates automatically or can be manually activated.



Underwater Lights: operates the Lumitec underwater lights located at the transom. Perfect for aesthetics or attracting fish at night.



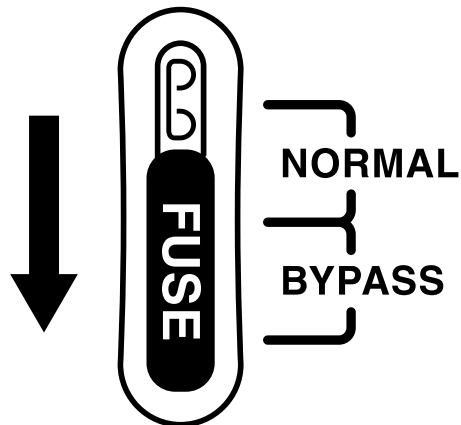
Raw Water: operates the raw water pump. Pulls seawater onboard to wash down the deck. Unlike freshwater, this pump runs continuously, so only leave it on while in active use.



ACC 2: used for any expansion or additional 12-volt accessories added to the boat.

DIGITAL SWITCHING (CONTINUED)

The central component of the system is the Interact DCM module, which is installed inside the console and behind the electronic equipment. It serves as the single source of power and fuses for all 12V accessories on the boat. All fuses are set in the “normal” position by default. In the event of an emergency, to manually turn on any of the individual circuits, move the respective fuse into the “bypass” position (pictured below).

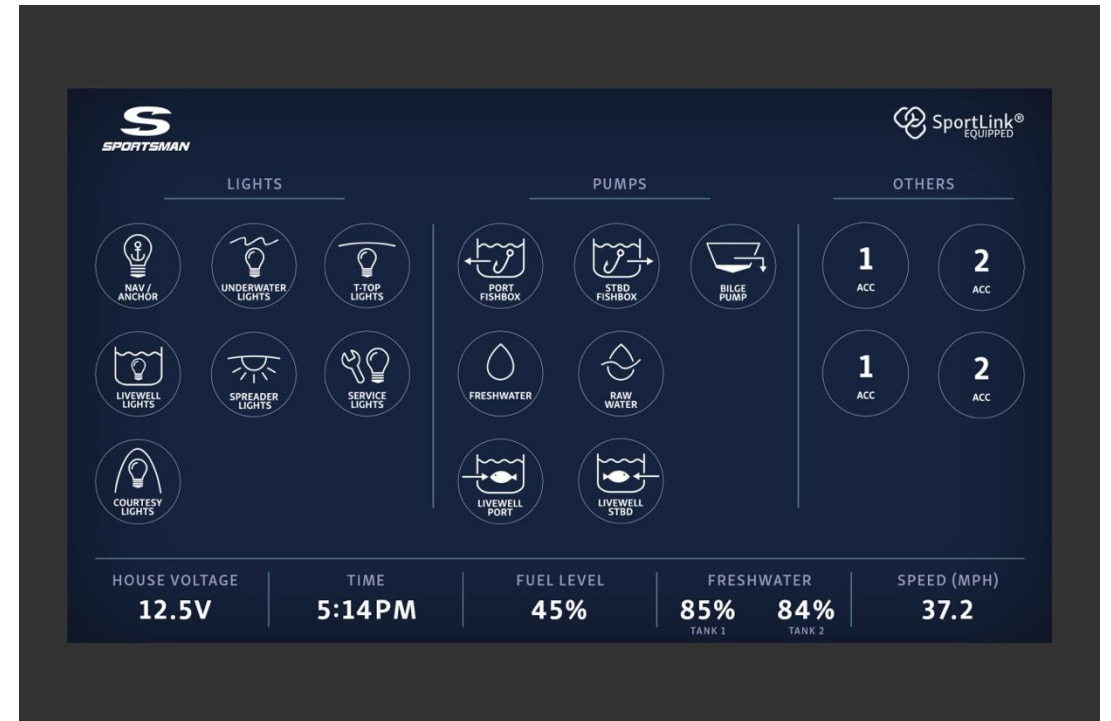


CUSTOM HTML5 GUI

The Sportsman Custom HTML5 GUI is a standard feature on every Sportsman Boat which allows for accessible control over all essential functions and systems, divided into three categories:

- Lights: all lighting controls specific to each model
- Pumps: all onboard pumps
- Others: additional controls, including windshield vent & accessory switches (labeled ACC 1)

Across the bottom of the screen are five displays for house voltage, engine voltage, fuel level, and (depending on the model) freshwater level, waste level, and/or speed.

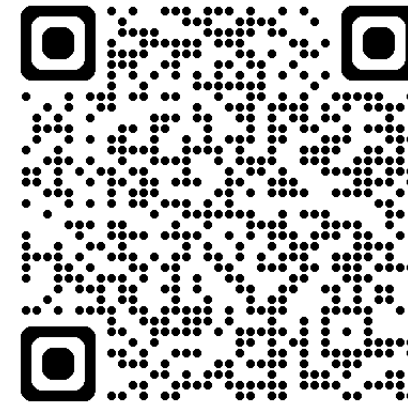


NAVIGATION SYSTEMS

GARMIN GPSMAP® 1243 XSV MFD 12"

With its ultra-sleek design, vivid sonar color palette and high-resolution 12" in-plane switching display, this large format chart plotter/sonar combo offers improved sunlight readability and wide-angle visibility. Experience unparalleled coverage and detail with preloaded Bluechart® G3 coastal charts and LakeVü G3 inland maps featuring integrated Garmin and Navionics® content and Auto Guidance3 technology. It can also support FLIR cameras, GXM™ 53 marine weather receiver, VIRB® camera streaming and more. Network sharing allows you to share data among all compatible units connected to the network. Plus, it has built-in Wi-Fi® to support the ActiveCaptain™ app.

For further information on operation, refer to Garmin's GPSMAP® [user manuals](#):



LIGHTING

The **NAV/ANC button** is a 3-cycle button located on the keypad on the console that controls the running lights.

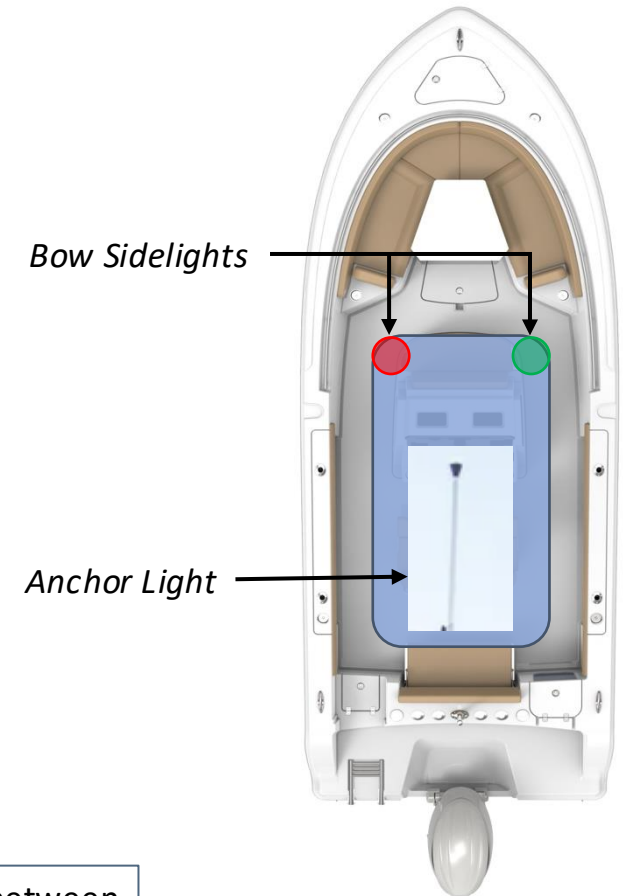
- **NAV** position will turn on the red and green navigation lights and the white all-round light for night driving; click the button once to activate.
- **ANC** turns on the all-round light only for night anchoring. Do not operate the boat in anchor position; click the button once more to activate.
- To turn off the lights, click the button again to return it to the off position.

Sidelights: The Open 232 has integrated navigational lights installed at the bow of the hard top (see figure to the right). A green light is located on the starboard (right) side and a red light on the port (left) side of the vessel. Each shows an unbroken light over an arc of the horizon of 112.5 degrees and is fixed to show from ahead to just behind the beams of the vessel on its respective side.

All-round/Anchor Light: This is a white light placed over the highest unobstructed point of the vessel, showing an unbroken light over an arc of the horizon of 360°

See the figure to the right for location.

When the sun goes down, molded in navigation lights can be found at the front corners of the hard-top. This location keeps them out of the way and completely unobstructed. Additionally, these Lumitec lights can dual purpose as docking lights with built in 1000 lumen white dock lights.



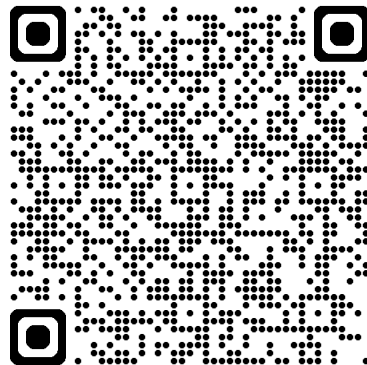
Recreational boats are required to display navigation lights between sunset and sunrise and other periods of reduced visibility (fog, rain, haze, etc.) Navigation lights are intended to keep other vessels informed of your presence and course. Your boat is equipped with the navigation lights required by the U.S. Coast Guard at the time of manufacture. It is up to you to make sure they are visible, operational and turned on.

SOUND & STEREO SYSTEMS

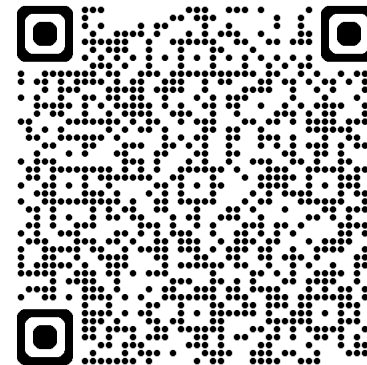
The Garmin Apollo RA670 marine stereo is installed as a standard feature on every Open 227 model, with an additional Apollo RA770 Marine Stereo available as an upgrade.

For instruction on source unit operation, refer to the Garmin Apollo user manuals:

[Fusion® Apollo™ MS-RA670 Marine Stereo:](#)



[Fusion® Apollo™ MS-RA770 Marine Stereo:](#)



JL AMPLIFIERS

The Open 232 includes two JL Audio Mvi DSP Amps available for upgrade, installed in the console interior. For further information, refer to the Sportsman Boats [website](#).

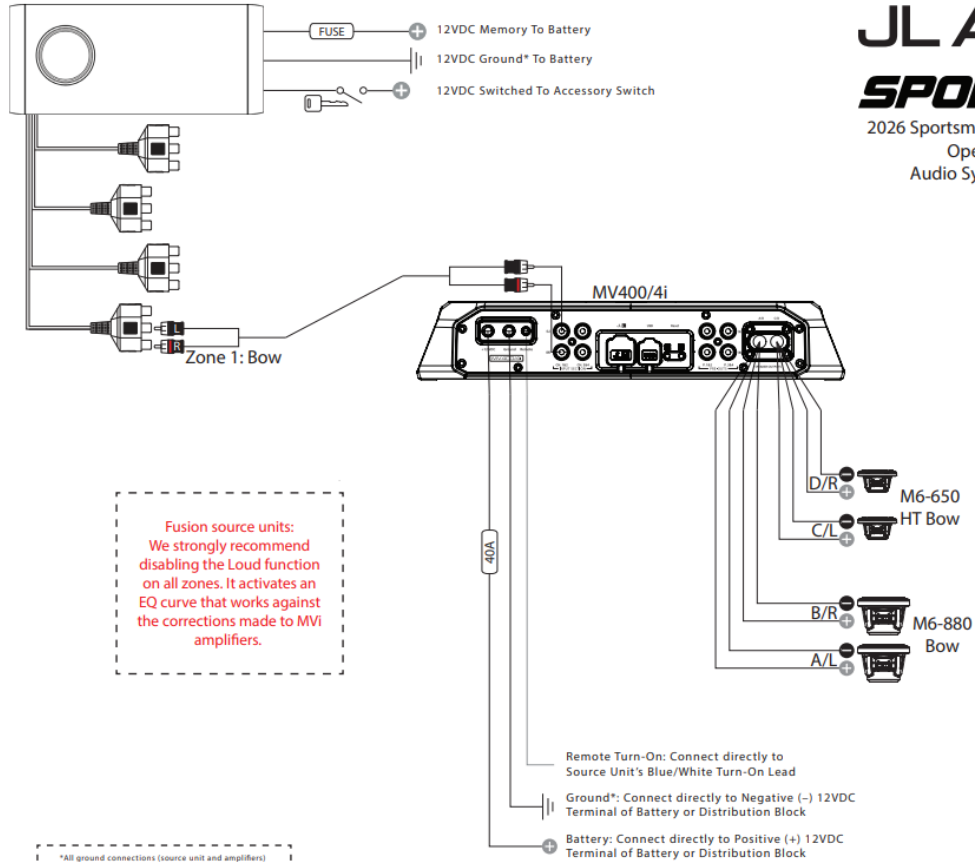
JL Audio Mvi DSP Amps – MV600/6i:



JL Audio Mvi DSP Amps – MV400/4i:



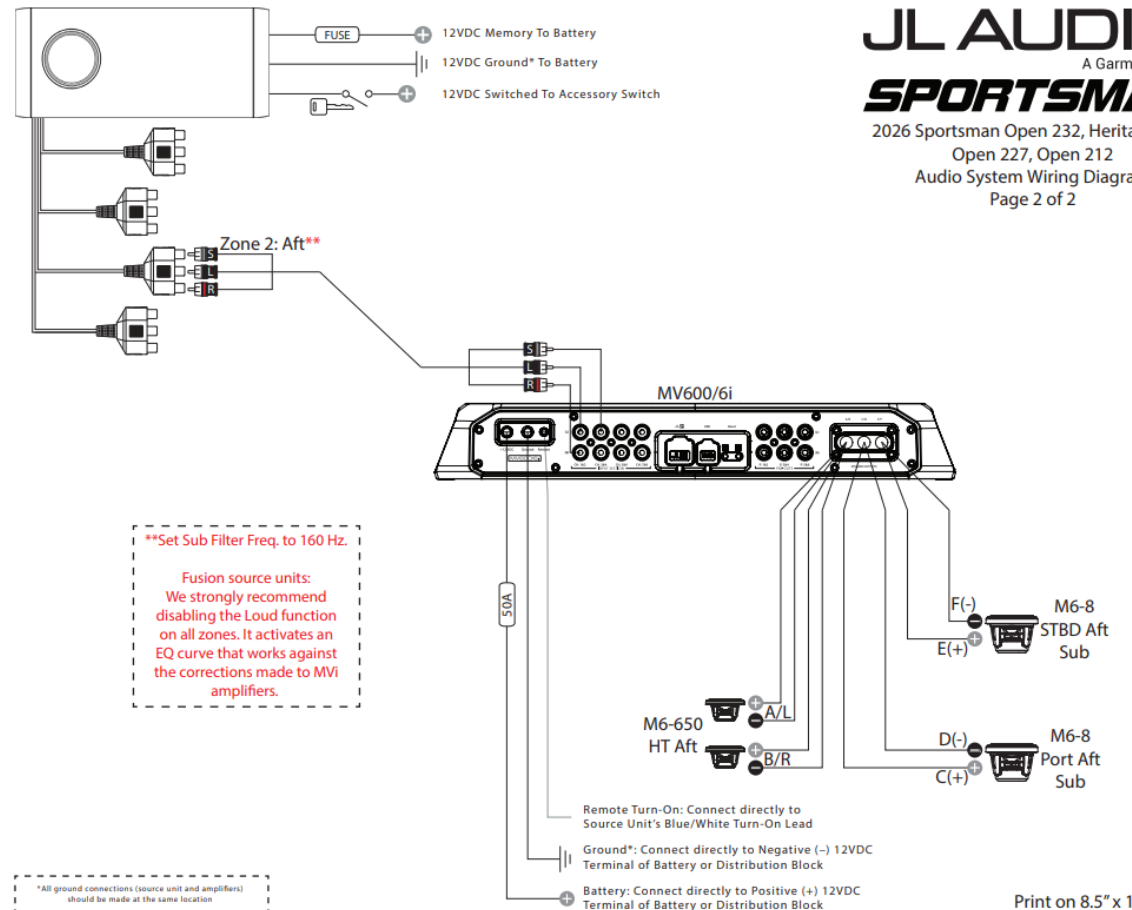
JL AMPLIFIERS (CONTINUED)



JL AUDIO
A Garmin Brand
SPORTSMAN

2026 Sportsman Open 232, Heritage 231,
Open 227, Open 212
Audio System Wiring Diagram
Page 1 of 2

Print on 8.5" x 11" paper.



JL AUDIO
A Garmin Brand
SPORTSMAN

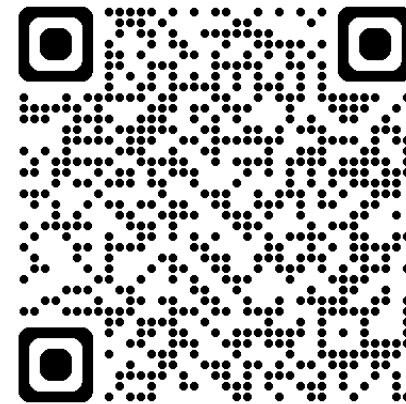
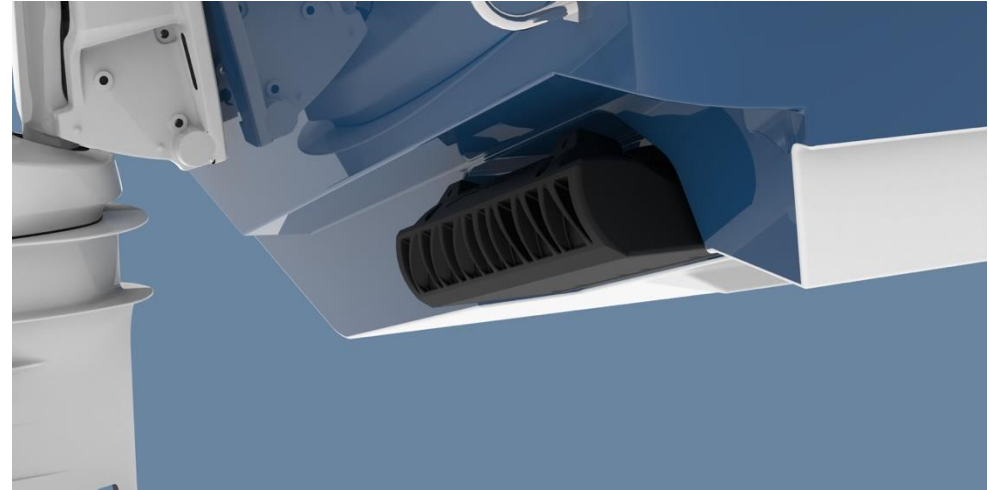
2026 Sportsman Open 232, Heritage 231,
Open 227, Open 212
Audio System Wiring Diagram
Page 2 of 2

Print on 8.5" x 11" paper.

SEAKEEPER RIDE

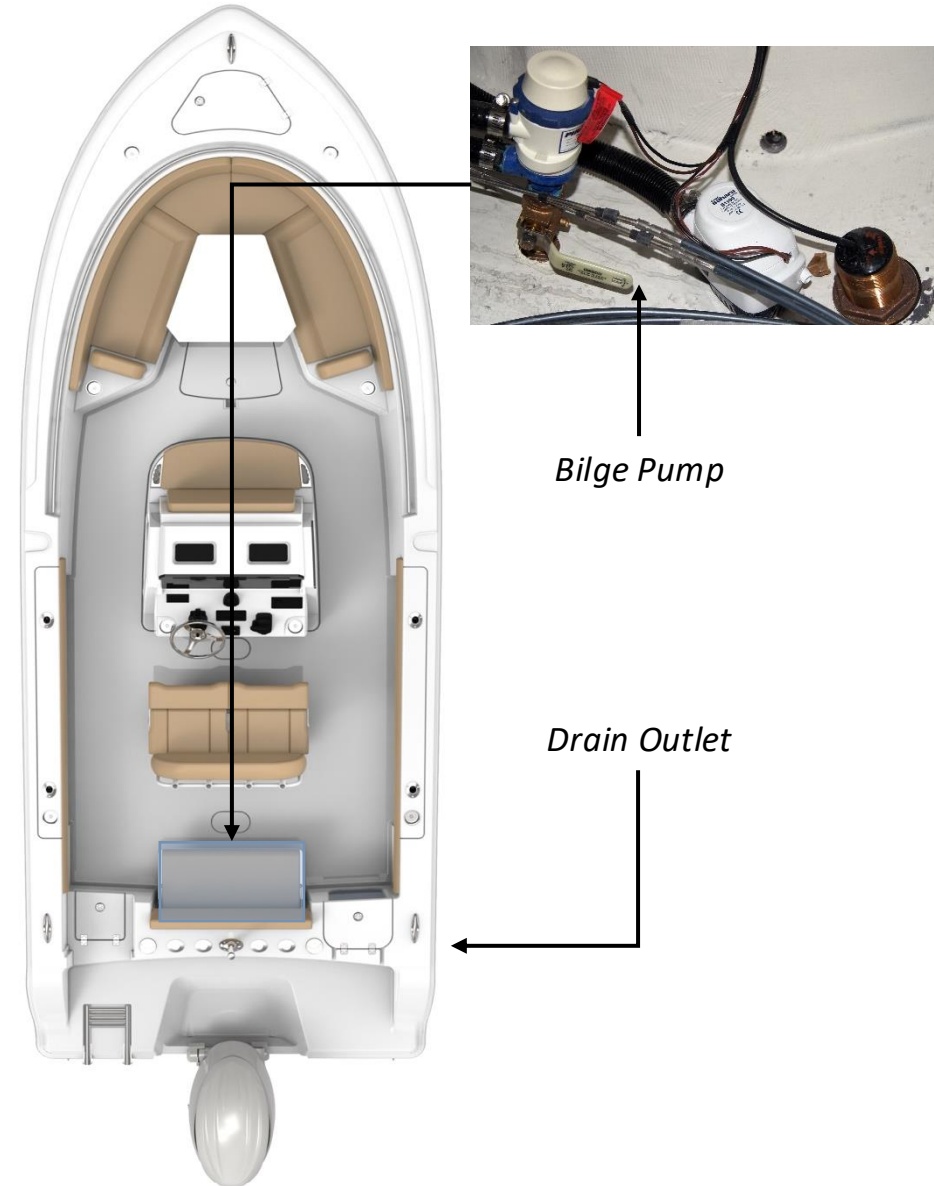
The Seakeeper Ride Vessel Attitude Control System (VACS) constantly monitors the boat's behavior across all three axes and computes a counteracting sequence to reduce pitch, roll and yaw. As the blades deploy, they intercept the flow of water off the transom and create lift, instantly correcting the vessel's motion. Twin Seakeeper Ride controllers are mounted to the boat's transom, below the waterline. Within the vessel, the Distribution Module provides power and communication between the controllers to the Software Module, which contains Seakeeper's proprietary software and motion sensor.

Seakeeper Ride VACS is standard across Sportsman models, and the system is designed for as little user input as needed. If users intend to make other modifications to their vessel's Seakeeper features, please consult Seakeeper Ride's product manuals first:



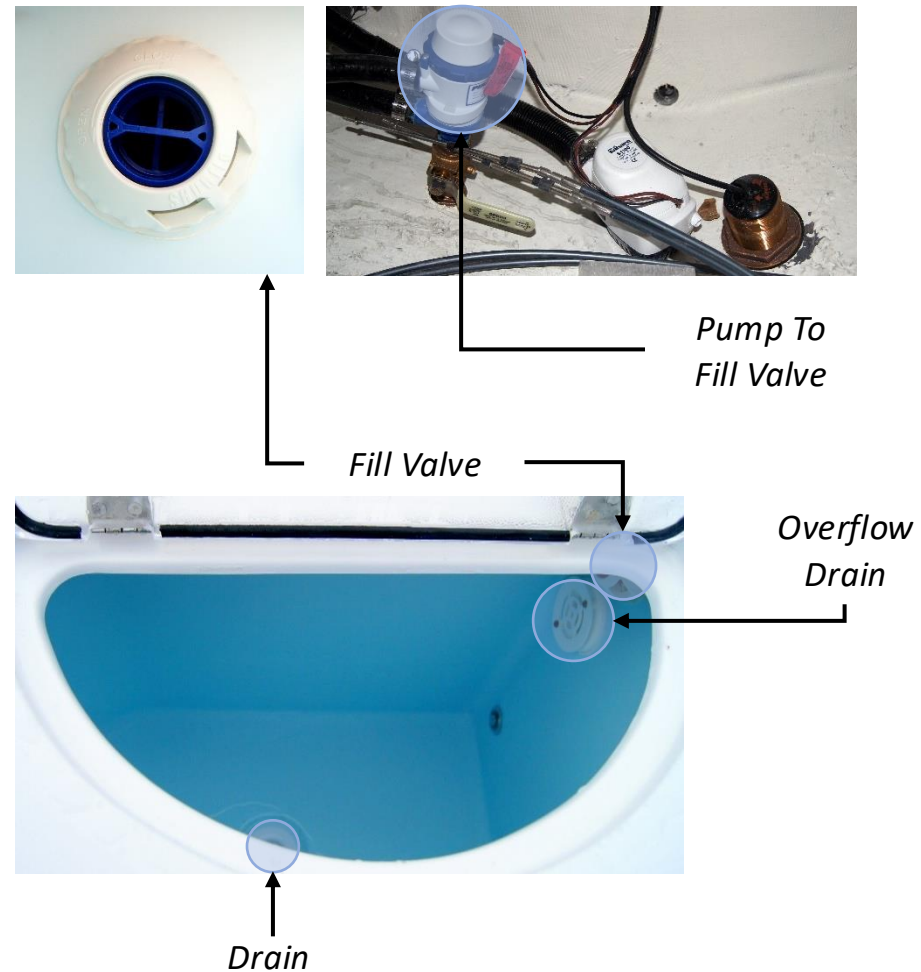
BILGE PUMP

The bilge pump is located on the hull bottom at the stern of the boat. Water is pumped out of a thru-hull fitting located on the starboard side of the boat near the transom. The pump may be accessed by removing the aft seat and door, in the area shown to the right. It can be turned on manually by activating the bilge switch located on the switch panel at the helm. Additionally, the bilge pump utilizes a float as an automated switch to turn it on automatically if necessary when the boat is unattended. The bilge pump is designed to remove excess water **only**, and it is **not** intended to stop or prevent rapid accumulation of on-board water due to rough weather, hull damage, or any other unsafe navigational conditions.



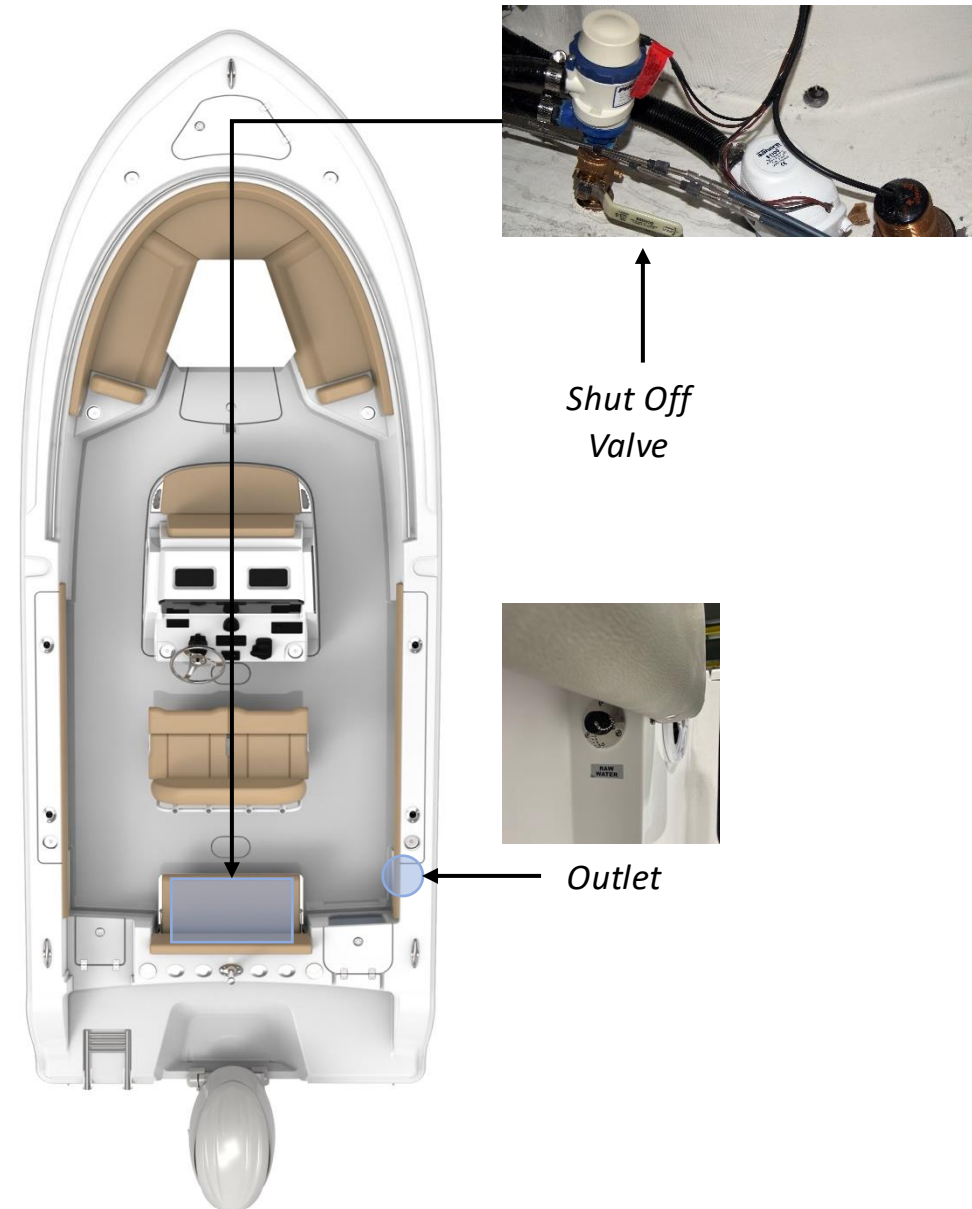
LIVEWELL

The Sportsman Open 232 comes with a 25-gallon livewell at the starboard stern of the boat. For easy access to the pump and plumbing system, open the total access hatch forward of the transom. The livewell pump is located next to the bilge pump in the hull of the boat, and the livewell fill hose is connected to the top of the pump. To operate the livewell, open the pump valve in the bilge, turn on the livewell switch at the helm, and turn the fill valve in the livewell to "open." The livewell is equipped with an overflow drain so water cannot exceed a certain level. The overflow drain is connected to the main drain line at a 'T' joint, which empties out an outlet drain at the stern of the boat. Additionally, the livewell has LED lighting installed. To illuminate the livewell, turn on the switch at the helm.



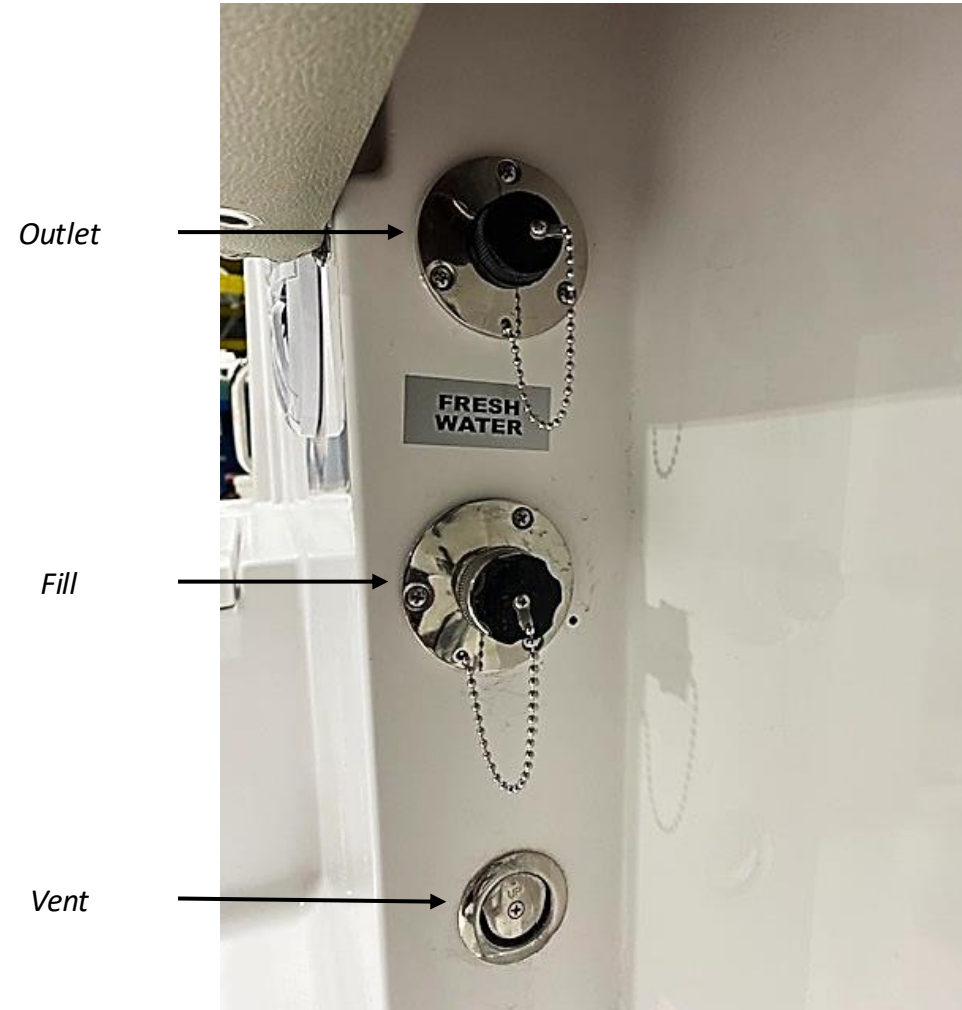
RAW WATER WASH-DOWN

A raw water wash-down system is installed as a standard feature. Rinsing the boat immediately after use with a powerful water jet helps to maintain the boat's condition and value. This system supplies water via a hose connected to bottom of the same pump that supplies water to your livewell with a shut off valve in the bilge area in the total access hatch. To operate the wash-down system, start by opening the valve mentioned above, then turn on the switch labeled "Raw Water" on the switch panel at the helm. The wash-down outlet is found on the Starboard side of the boat under the gunwale. See the figures here for important feature locations for the raw water wash-down system.



FRESHWATER WASH-DOWN

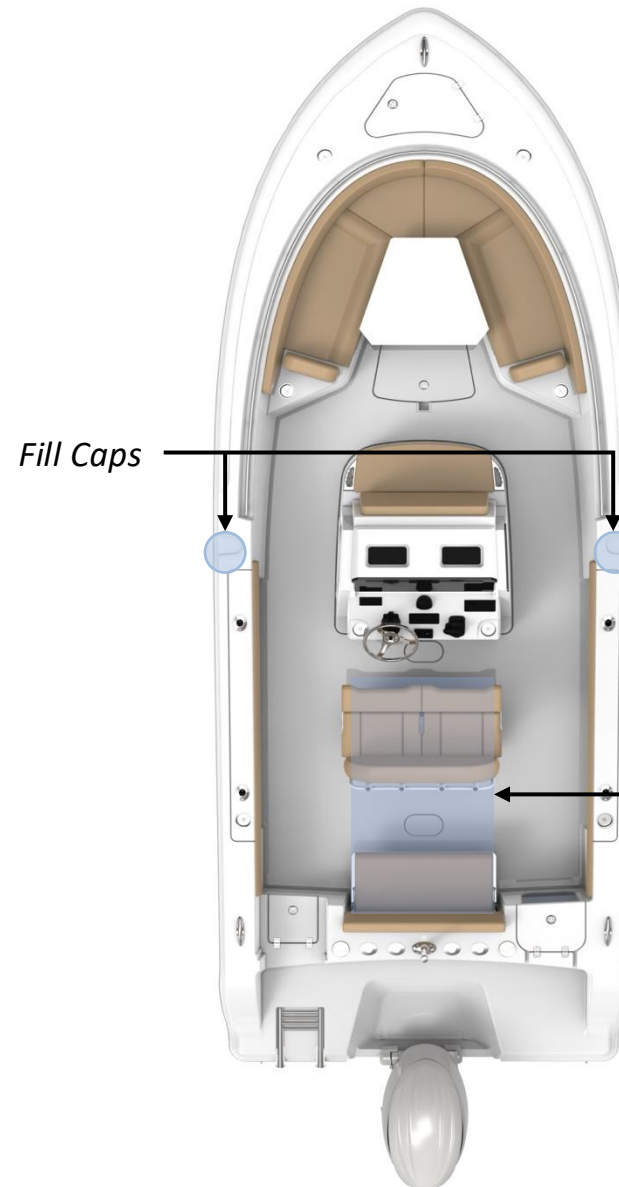
A freshwater wash-down system is installed as a standard feature. The freshwater fill fitting and outlet are marked and located on the port side of the console. The tank is located under the console. **Do not leave the tank full if the boat will be left unattended for an extended period of time**; pump the tank dry to avoid stagnant water in the tank if necessary. It is also important to periodically inspect and clean the filter, which is located on the pump inside the console. Water used by the system is **non-potable**. To operate this system, turn on the switch labeled “Fresh Water” at the helm. This will pressurize the system for use. When the tank is empty or the boat is not in use, ensure that this switch is in the off position. See the figures here for important feature locations for the freshwater wash-down system.



FUEL TANK

The Open 232 comes with a fuel tank installed (110 approximate usable gallon capacity). The gasoline fuel system consists of a fuel tank (located underneath the helm seat as shown in the figure), anti-siphon valve, engine fuel supply line, and fill cap. Your boat contains a new EPA certified fuel system. The system prevents spit-back when filling the tanks and lowers the out-gassing emissions through a vent in the new designed fuel fill cap.

To access some fuel hose connections, you must remove the stick-on helm mat between the leaning post and the console



Fuel Tank



Note: This photo was taken during the assembly process. At this stage, some of the hoses had not yet been connected. In your boat all lines and hoses will be connected as necessary.

DIURNAL FUEL SYSTEM



EPA DIURNAL FUEL SYSTEMS

NOTE: Pressure may be present when opening your deck fill, regardless of system type.



Only open the fuel cap for refueling

Note: The first time fuel is introduced to a fuel tank, be aware of the interaction of cold raw fuel vapors replacing air, on occasion a vapor pressure can occur producing spit-back anomalies!

What is a diurnal fuel system?

Your new vessel is equipped with an Environmental Protection Agency (EPA) compliant diurnal fuel system, designed to reduce fuel emissions to atmosphere using criteria mandated by the EPA. Your vessels fuel tank is required and designed to have a positive pressure (>1PSI) as the sun heats the boat and the fuel in the tank expands or it may be equipped with a carbon canister to catch and contain fuel vapors

Your boats fuel tank also has valves installed inside that are designed to:

1. Produce a clean refueling shut off event
2. Create a 5% vapor space
3. Reduce the propensity of a refueling spit-back event.
4. Allow for appropriate venting when the vessel is stored or trailered. Your fuel cap also contains valves designed to retain fuel vapor (up to 1PSIG) and to allow make up air during engine operation

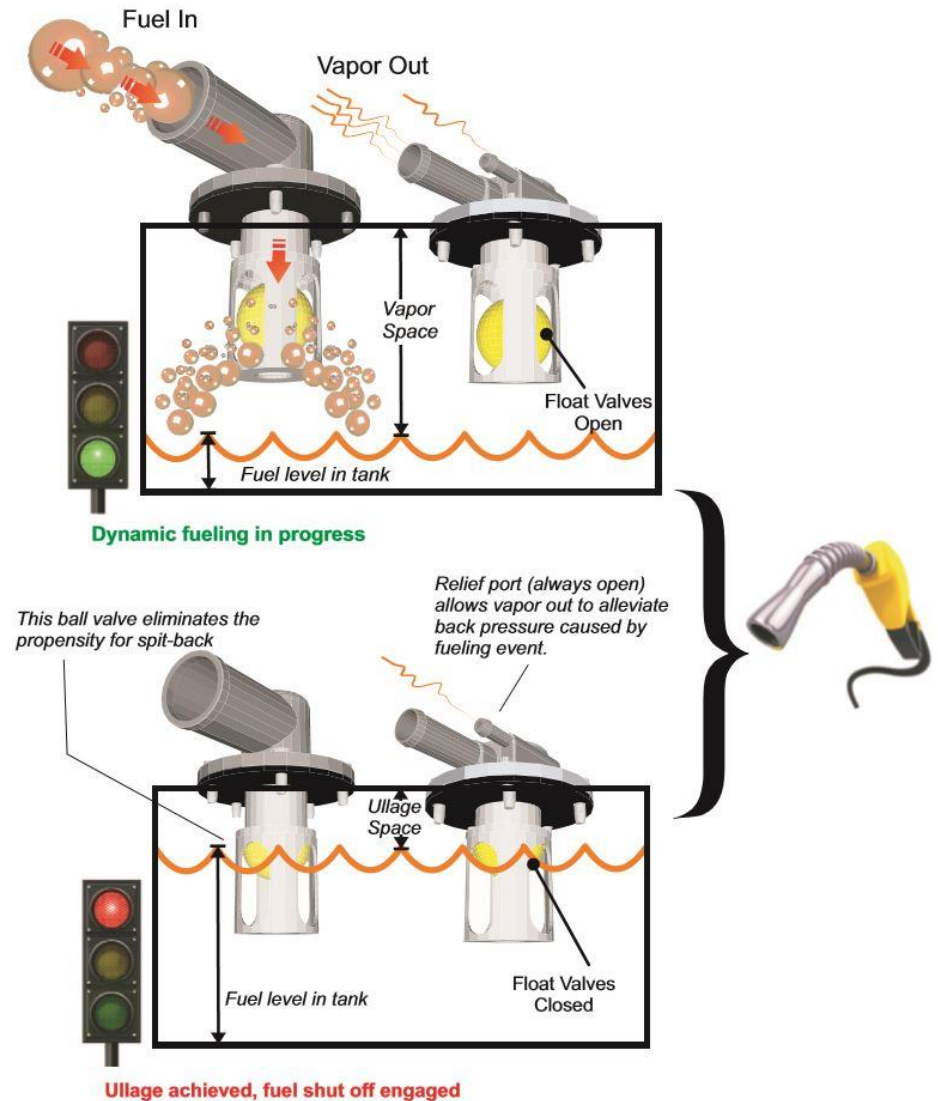
REFUELING MANAGEMENT

Vapor Space (Ullage) And Refueling Management

Another fuel system necessity to remain EPA compliant is to keep elevated temperature gasoline from expanding into fuel areas that are not low permeation rated or otherwise sensitive to raw fuel. A vapor (or ullage) space must be produced at the completion of the filling or refueling operation to ensure systems remain EPA compliant during the diurnal temperature cycle. To effectively manage this system function, BluSkies has created a series of valves that can mount to any marine fuel tank to achieve the appropriate fill level while maintaining ullage space of -5%. Additionally, these valves eliminate the propensity for refueling “spit-back” or tank “well-back”, which is another requirement of the EPA regulation. BluSkies primary ullage valves replace the existing fill and vent locations, while additional grade or tip level valves can be added to any tank to meet American Boat And Yacht Council standards (H-24) which allows vapor venting for boats slanting or sloping when stored, moored, parked or trailered.

The final decision on which system type and ullage valve type and placement that is best for your application should be based on application specific factors such as type and configuration of fuel tank, how much room there is on board for added components, how are the boats likely to be used and stored, and cost.

Choose individual components to create a compliant system from the following pages or turn to our specialists for sound guidance and direction as you go through the process of choosing the appropriate system for your particular vessel application.



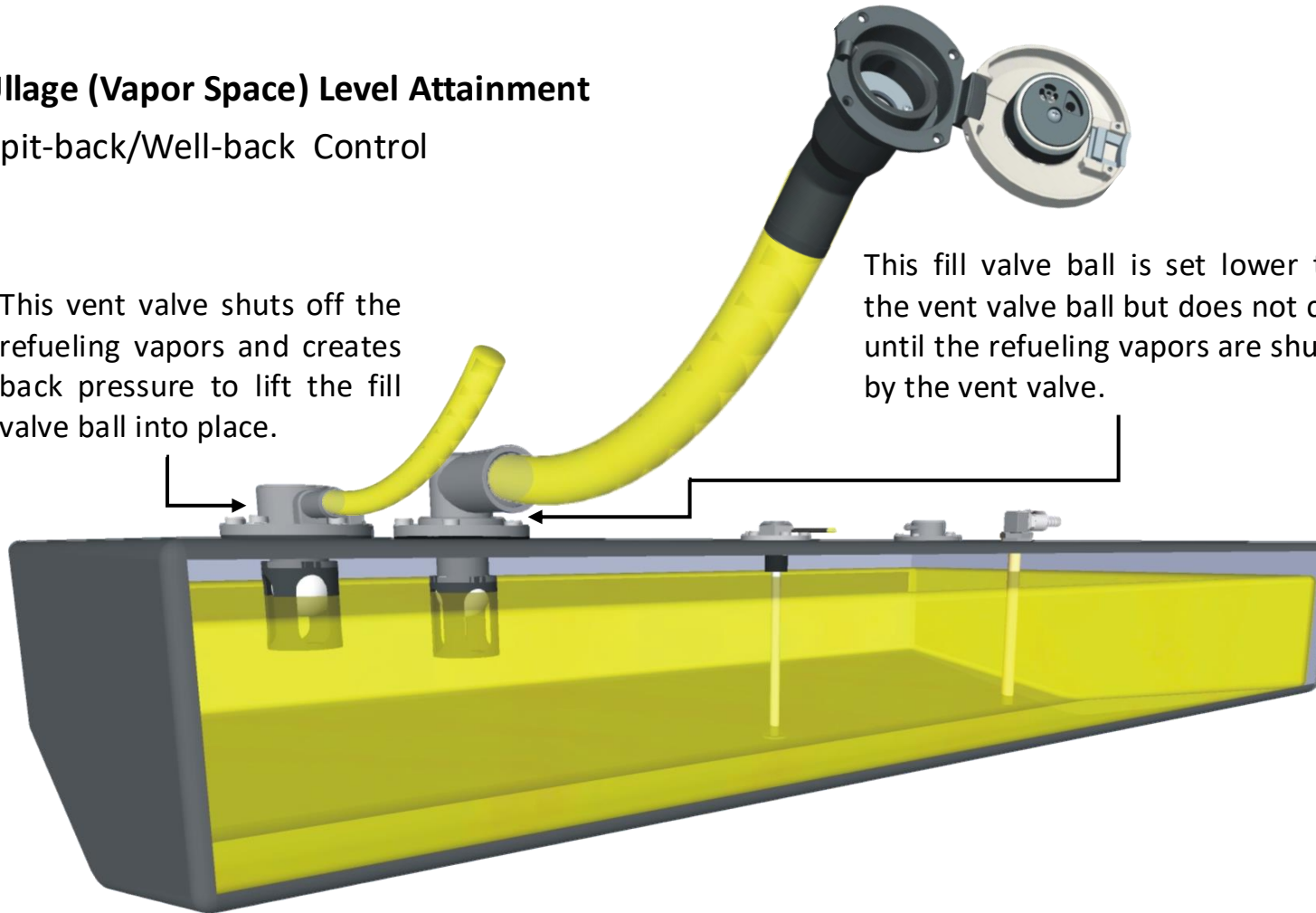
TANK ULLAGE MANAGEMENT

Ullage (Vapor Space) Level Attainment

Spit-back/Well-back Control

This vent valve shuts off the refueling vapors and creates back pressure to lift the fill valve ball into place.

This fill valve ball is set lower than the vent valve ball but does not close until the refueling vapors are shut off by the vent valve.



REFUELING NOTICES

Your fuel tank capacity will vary from the label or published capacity no less than 5% by law and up to 10% dependent upon the variation from static float due to equipment, occupants and gear etc. (Static Float = attitude in which your boat floats in calm water)

Fill your vessel fuel tank as normal, stop refueling after two (shut off) clicks of the fuel nozzle.

Topping off will over ride your fuel system design intent and could cause damage to your vessel due to overflow and will void any and all warranty claims related to fuel spillage.

BluSkies is expressly not responsible for any damage to your vessel subsequent to topping off.

WARNING

CONTENTS CAN BE UNDER PRESSURE
AVOID SERIOUS INJURY OR DEATH FROM
FIRE OR EXPLOSION
OPEN SLOWLY IN WELL VENTILATED AREA
NO SMOKING OR OPEN FLAMES

It has been a common practice for many years to top off boats prior to storage or in preparation for a day on the water, however diurnal fuel systems are designed specifically to leave a space in your fuel tank to allow the fuel to expand during the heat of the day. GASOLINE EXPANDS 5%.

REFUELING

GASOLINE CONTENTS UNDER PRESSURE. FUEL SPRAY MAY OCCUR.

1. OPEN CAP SLOWLY
2. INSERT FUEL NOZZLE
3. BEGIN & CONTINUE FUELING UNTIL FUEL NOZZLE KICKS OFF
4. WAIT 10 SECONDS & CONTINUE FUELING UNTIL NOZZLE KICKS OFF A SECOND TIME
5. RETURN NOZZLE TO PUMP
6. DO NOT TOP OFF

ETHANOL & FILTER WARNING

What is Ethanol and Why Is It Bad for Outboards?

Ethanol has been added to most of today's fuel supply as an oxygenate to help reduce emissions. It's also used to extend domestic fuel supplies.

Ethanol is alcohol, and alcohol is "hygroscopic", which means it attracts water molecules. Since nearly all outboard fuel tanks are vented to the atmosphere, water can (and will) collect in your fuel. When the concentration of water molecules in your fuel tank reaches just 1/2 of 1%, the water molecules will bond with the alcohol and sink to the bottom, where your fuel pick up is. Depending on the amount of water ingested into your outboard, this can result in everything from running problems to catastrophic damage.



Ethanol, being alcohol, is also a powerful solvent that can loosen debris in your fuel tank and all the tanks and lines it was in before it got to you. Once in your outboard, this debris can cause everything from running issues to a no-start, no-run condition.

Fuel/Water Separating Filter

This filter is in the outboard fuel line between your fuel tank and your outboard. It filters the gas and allows any water (which is heavier than gas) to safely sink to the bottom of the filter and out of the fuel. Yamaha's spin-on 10-micron filter traps impurities down to 10 microns in size (1/20th of the diameter of a human hair) to keep your fuel clean, and it has an extra-large water-retention area. And since it's a spin-on, it's very easy to replace.

Tip: Carefully filling a new replacement filter about 3/4 full with fresh, stabilized fuel before installation will make priming the fuel system afterward much quicker and easier.

Tip: Apply a thin film of clean engine oil to the fuel filter gasket before installing the new fuel filter. That will make it much easier to remove when it's time.

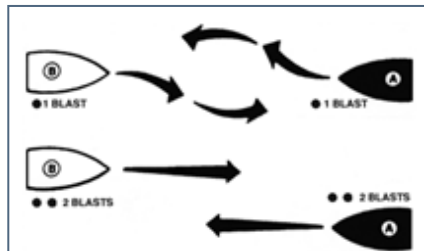
10-micron filters should be replaced every 50 hours of engine operation. Keeping this filter clean and fresh will help protect the other fuel filters on the engine and extend their service life. And always carry a spare on board, just in case you get a load of bad gas and the filter gets overwhelmed.

Tip: Do not simply remove and dump the fuel and re-install the filter, as captured debris and water could enter the "clean" side of the filter and be released into your fuel system.

BOATING NAVIGATION GUIDELINES

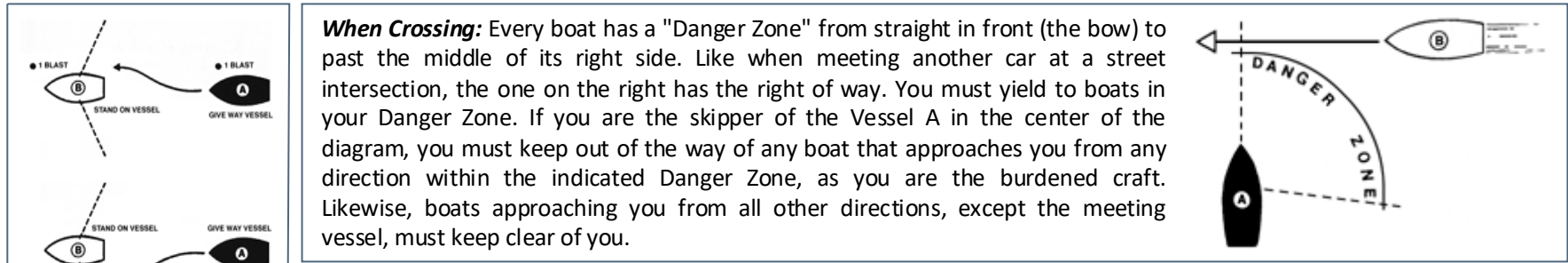
There are three main situations that you may encounter with other vessels which could lead to a collision unless the Steering Rules are followed:

- **Meeting:** you are approaching another vessel head-on
- **Crossing:** you are travelling across the path of another vessel
- **Overtaking:** you are passing or being passed by another vessel



When Meeting Port-to-port: Continue on course. The same holds true for meeting starboard-to-starboard.

When Meeting Head On: As in a car, both stay to your right and as far apart as practical. Each boat should turn to starboard and pass port-to-port.



When Crossing: Every boat has a "Danger Zone" from straight in front (the bow) to past the middle of its right side. Like when meeting another car at a street intersection, the one on the right has the right of way. You must yield to boats in your Danger Zone. If you are the skipper of the Vessel A in the center of the diagram, you must keep out of the way of any boat that approaches you from any direction within the indicated Danger Zone, as you are the burdened craft. Likewise, boats approaching you from all other directions, except the meeting vessel, must keep clear of you.

When Overtaking Another Boat: The boat being overtaken is the privileged vessel. Only after signaling and receiving an acknowledgment can the overtaking boat pass (Use one blast to pass on the right, and two blasts to pass on the left).

When Being Overtaken: Be ready for trouble when a power boat passes you in a narrow waterway. As the lead boat, which always has the right of way, stay on your side of the channel and maintain a steady speed so that the overtaking vessel can pass you safely. Use your radio to discuss this with the passing boat.

WARRANTY & SERVICES

Product Changes

Sportsman is committed to the development of our product line. As a result, equipment described in this manual may have changed or may no longer be available. All information, illustrations and specifications contained in this manual reflect the latest product information available at the time of publication. Sportsman reserves the right to make changes to its boats at any time, without notice. These changes include, but are not limited to, color options, materials, standard and optional equipment, specifications and model availability. If you have any questions about the equipment on your boat, please feel free to contact Sportsman.

Insurance

In most states, the boat owner is legally responsible for damages or injuries they or anyone else operating the boat causes. Some states have laws that require having at least minimum coverage. Before using your boat for the first time, you should contact your dealer, current insurance company, or state boating authority for information regarding insurance requirements in your area. Although it may not be required in your area, responsible boat owners carry liability and property damage for their boat. You should also protect the boat against physical damage and theft.

Service

All warranty work must be performed by an authorized Sportsman Dealer. If a problem is discovered upon taking delivery of or develops during routine use of the boat that is related to faulty workmanship and/or materials, as stated in the warranty, you need to contact your Sportsman dealer to arrange for your boat to be repaired. **The boat owner is responsible for delivering the boat to the dealer for warranty service.** If you are not near your dealer or any other authorized Sportsman dealer, please contact Sportsman. Likewise, if the dealer fails to repair the problem, please notify Sportsman within 14 days of the work being completed. **Sportsman will not reimburse owners for unauthorized warranty work.**

SPORTSMAN BOATS LIMITED WARRANTY

Ten-Year Hull Limited Warranty: This Limited Warranty applies to any Structural Hull Defect (as that term is defined below) if such is due to a failure in material or workmanship and the same was reported to Sportsman according to the terms of this Limited Warranty within ten (10) years from the date of the sale to the original purchaser of the Sportsman Boat by a Sportsman authorized dealer. Sportsman, in its sole discretion, will either repair or replace the Hull. For purposes of this Limited Warranty, the term “*Hull*” shall mean the single fiberglass molded shell and integral structural components of a Sportsman Boat and the term “*Structural Hull Defect*” shall mean a substantial defect in the Sportsman Boat’s Hull that causes the boat to be unfit or unsafe for general use as a pleasure craft under normal operating conditions.

One-Year Nonstructural Limited Warranty: This Limited Warranty applies to any Nonstructural Defect (as that term is defined below) if such is due to a failure in material or workmanship and the same was reported to Sportsman according to the terms of this Limited Warranty within the earlier of (a) one (1) year from the date of the sale to the original purchaser of the Sportsman Boat by a Sportsman authorized dealer or (b) the first 200 hours of use on the original motor(s) sold with the Sportsman Boat. Sportsman, in its sole discretion, will either repair or replace the defective component. For purposes of this Limited Warranty, the term “*Nonstructural Defect*” shall mean a substantial defect in a Sportsman Boat’s components manufactured or installed by Sportsman (other than the Hull) that is not excluded in the Exclusions below.

Registration and Transfer of Limited Warranty: Each original purchaser of a Sportsman Boat shall complete and return the boat registration card provided by Sportsman within thirty (30) days of such owner’s purchase of the boat in order to facilitate the processing of warranty claims and for manufacturer notification. Except where a Sportsman Boat has been salvaged and resold, or resold after a declaration of a total loss or a constructive total loss, the Ten-Year Hull Limited Warranty is transferrable to a single subsequent, titled owner (i.e., the second owner) of the Sportsman Boat, PROVIDED SUCH SUBSEQUENT, TITLED OWNER COMPLETES AND SUBMITS TO SPORTSMAN WITHIN THIRTY (30) DAYS OF ACQUIRING THE SPORTSMAN BOAT A SPORTSMAN WARRANTY TRANSFER FORM (AVAILABLE FROM SPORTSMAN ON REQUEST) WITH (A) A LEGIBLE COPY OF THE BILL OF SALE, TITLE, OR REGISTRATION TO DEMONSTRATE OWNERSHIP OF THE BOAT AND (B) A CHECK OR MONEY ORDER PAYABLE TO SPORTSMAN FOR THE TRANSFER FEE IN EFFECT AT THE TIME OF THE TRANSFER.



LIMITED WARRANTY EXCLUSIONS

This limited Warranty does not apply to any boat that has been salvaged or declared a total loss or constructive total loss for any reason not specifically covered in this Limited Warranty. In addition, this Limited Warranty does not apply to the following “Exclusions:”

1. A Hull, component, or other product that has been repaired without authorization of Sportsman or that has been altered in any way that affects its use and operation;
2. Expenses related to inspections, surveys, hauling out, transportation to and from any dealer or Sportsman factory, or towing or storage charges;
3. Inconvenience or loss of time or income;
4. Engines, outdrives, controls, propellers, engine brackets, stereos, depth finders, GPS units, trolling motors, batteries, outrigger bases and other equipment or accessories that are not manufactured by Sportsman, whether the same is or is not warranted by such other manufacturer;
5. Blistering, discoloring, flaking, peeling, cracking, or crazing of any gelcoat finish, powder coating, paint, or other surface finishes;
6. Any Sportsman Boat initially sold at retail by a party other than an authorized Sportsman dealer;
7. Damage to, breakage of, or leakage around any windshields, hatches, or apertures;
8. Any canvas, zippers, vinyl, upholstery, plastic, or fabric components;
9. Discoloration, oxidation, bleeding, or corrosion of any stainless steel or other metal products;
10. Any Hull, component, or product that has been subject to unreasonable use, tampering, abuse, mishandling, improper maintenance, negligence, improper trailering, alterations, or accidents;
11. Any boat, or component or part thereof, that has been used for Commercial Purposes, racing purposes, or has otherwise been operated contrary to any printed instruction provided by Sportsman or contrary to any applicable law (for purposes of this Limited Warranty, the term “Commercial Purposes” shall mean the usage of any boat (a) more than fifty percent (50%) for revenue-producing or other business purposes or (b) 200 or more hours in a twelve month period);



LIMITED WARRANTY EXCLUSIONS

12. A boat, or component or part thereof, that has been overpowered according to the maximum recommended engine horsepower specified on the capacity plate attached to the boat;
13. Machinery, equipment and accessories not installed by Sportsman;
14. Condensation in gauges;
15. The failure of any part, area, or component of the boat to be dry, whether or not the same was represented as “dry;”
16. Any representation relating to the speed or weight of any part or component of the boat;
17. Normal wear and tear maintenance items, including, but not limited to, filters, bulbs, batteries, bungees, anchor rope, trailer finishes, tires, brakes, bearings and lights;
18. Any assertion or claim that the design of a Sportsman Boat, or the design of a component or feature of a Sportsman Boat, is defective or inadequate and any defect or repair requiring redesign of the boat, except pursuant to the recall provisions of the United States Federal Boat Safety Act of 1971 or the recall laws of any other foreign jurisdiction;
19. Dealer preparation, cleaning and final adjustments and alignments in preparing the boat for delivery or commissioning; or
20. Any act of God or force majeure.

In the event that the above disclaimer and exclusion of warranties and damages (including the exclusions of implied warranties) are inconsistent with applicable law, those disclaimers and exclusions apply to the maximum extent permitted by applicable law and all remaining implied obligations and warranties are limited in duration to a period of one (1) year or such shorter period as permitted by applicable law. Some states do not permit limitations on how long an implied warranty lasts, so the above limitation may not be applicable. Some states do not permit the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not be applicable.

S
SPORTSMAN



Sportsman Boats
113 Sportsman Way · Summerville, SC 29483 - 843.376.2628