### Owner's Manual and Quick-reference Guide 2018

MASTERS

SPORTSMAN

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### WELCOME TO THE SPORTSMAN TEAM!

Here at Sportsman Boats, we take great pride in producing the finest, most well designed saltwater fishing and pleasure boats on the market today. Our designs incorporate the most modern technology while applying good old "Common Sense" technology as well. From our advanced composite construction, ergonomic console designs, patented "Total Access" hatch, and superior ride and handling characteristics, we think you will agree that Sportsman is setting a new standard.

We do not take lightly the confidence you have placed in us with your decision to purchase your Sportsman boat. We will always strive to provide for you and your family the superior customer service you deserve. We hope that you enjoy your time out on the water as much as we enjoy building your Sportsman boat!

Safe Boating and Tight Lines, Tommy Hancock and Dale Martin



# Important Information

MODEL:	HULL SERIAL #:	
PURCHASE DATE:	DELIVERED:	
IGNITION KEY #:	REGISTRATION #:	
DRAFT:	WEIGHT:	
VERTICAL CLEARANCE:		
ENGINE / PROPELLER I	NFORMATION	
ENGINE MAKE:	MODEL:	
ENGINE SERIAL #:		
PROPELLER MAKE:	# OF BLADES:	
DIAMETER / PITCH:	MODEL:	
PART #:		
FART #:		
	T / OPTION PACKAGES	
OPTIONAL EQUIPMEN	T / OPTION PACKAGES	
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We recommend filling out the information in this table and keeping one copy of this page in your personal records and one copy with your owner's manual. This information will be important should you need to contact your dealer or Sportsman Boats Manufacturing for technical assistance and/or service.

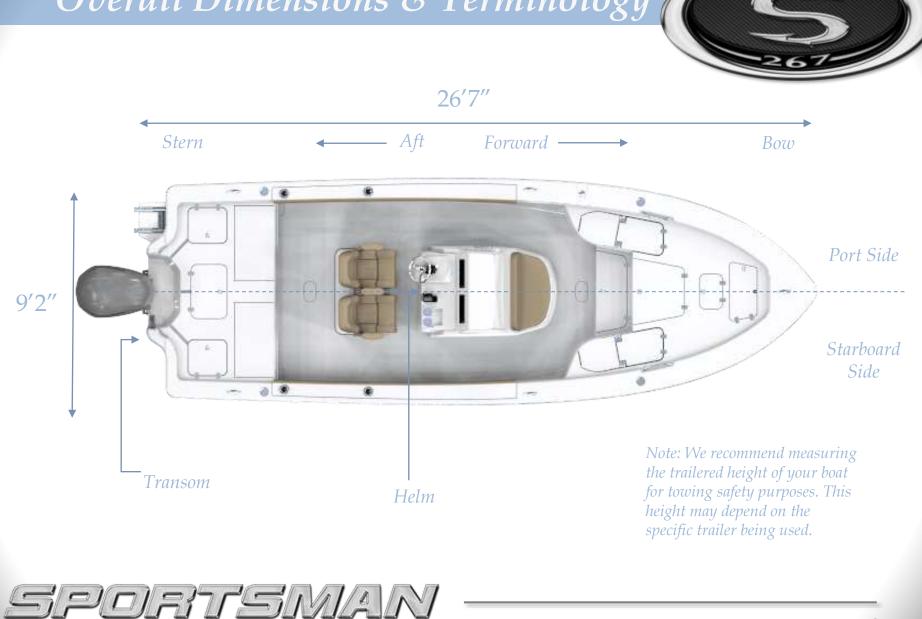




Length Overall	26'7"
Beam	9′2″
Draft	14.75″
Deadrise at Transom	16°
Approximate Usable Fuel Capacity	71 gal.
Approximate Dry Weight	4300 lbs.
Maximum Engine Horse Power	350 HP



# **Overall Dimensions & Terminology**



6

ASTERS

# Features & Performance

# **Standard Features**

- •SportTech<sup>™</sup> Advanced Fabrication Process
- •SportLink<sup>™</sup> Electronics Integration System
- •Simrad NSS12 EVO3 12" GPS w/Built-In Wi-Fi
- •Airmar SS60 Thru-Hull Transducer
- •Simrad RS20 VHF Radio w/ Antenna
- •(1) 35 Gallon Rear Recirculating Livewell w/ Pro-Air
- $\mbox{\circ}(1)$  14 Gallon Front Recirculating Livewell w/ Pro-Air
- •(2) 21 Gallon Rear Livewell
- •(4) Flush Mount Gunwale Rod Holders
- •10-Year Hull Warranty
- •12 Gallon Built-In Console Cooler Seat
- •25 Gallon Freshwater Tank w/ Fluid Level Sensor
- •94 Gallon Fuel Tank w/ Fuel Level Sensor
- •Adjustable Bow Backrest
- •Advanced Fiberglass Stringer System (No Wood)
- •Anchor Storage
- •Battery Switches & 2 Batteries
- •Bow Bolsters
- •Bow Seat Cushions
- •Bow Storage Box w/ Freshwater Connection
- Compass
- •Console Footrest with Pads

- •Console Interior Liner
- •Dash Panel Cover
- •Dual Premium Seat on Fiberglass Leaning Post
- •Fiberglass Hard-Top w/ LED Lighting & Misters
- •Fiberglass Leaning Post w/ Built-In Tackle
- Center & Storage
- •Grip Tex Yacht Style Non-Skid
- •Helm Pad
- •High Speed Livewell Pick Up
- •Under Gunwale Rod Racks
- •Horn
- •Integrated Tempered Glass Windshield
- •Interior LED Lighting Package
- •Large Bow Casting Deck w/ Lockable Storage for 10 Rods
- •Large Bow Fish Box
- •Large Rear Casting Deck
- •Light Hull Color
- •Lockable Console Storage
- •Marine Bluetooth Stereo w/ 8 Speakers
- •Matching Hard-Top Underside Color
- NMMA Certified
- •Pull-Up Cleats
- Raw Water Washdown



Rear Fold Up Bench Seat w/ Storage
Rear Total Access Hatch (2)
Recessed Bow Hand Rails
Rub Rail Navigation Lights
SeaStar Jack Plate (6" Heavy Duty)
Self Bailing Cockpit
Stainless Steel Cup Holders - 10
Stainless Steel Drain Covers
Stainless Steel Propeller
Stainless Steel Rub Rail

- •Stainless Steel Steering Wheel w/ Knob
- •Stainless Steel Switches
- •Swim Platform w/ 3 Step Ladder
- •Tilt Optimus Power Steering
- •Trim Tabs w/ LED Indicator
- •Trolling Motor Plug/Harness
- •UltraLeather® Tan Cushions
- •Underlid Gasket
- •Underwater Lights
- •USB & 12V In-Dash Charging Plug



# **Features & Performance**

# **Optional Features**

- •Second Simrad NSS12 EVO3 12" GPS
- •Halo Radar 3 ft. \*\*\*\*
- •4G Radar \*\*\*\*
- •4G Radar for Second Station
- •StructureScan® HD Transducer
- •StructureScan<sup>®</sup> 3D Transducer
- •Airmar SS175M CHIRP Transducer Upgrade
- •Simrad WM-3 Weather Receiver SiriusXM
- •Auto Pilot
- Auto Pilot Wireless Remote
- •Bow Casting Chair
- •Bow Cushion Set / Sundeck

Console Cover
Custom Color Engine
Dark Hull Color(Black/St Blue)\*\* Upgrade
Edson 13" SS Comfort Grip Steering Wheel w/ PowerKnob
Gull Wings
Gunwale Rod Holders / Each
Half Tower w/ Second Station
Mooring Cover (Sunbrella®)
On-Board Battery Charging System
Porcelain Head (Pump Out only)
Porta Potti
Powder Coating for Ski Tow Bar



Powder Coating\*
Premium Sound System Upgrade\*\*\*
Release Marine Package
SeaStar ProTap Controller (req. Jack Plate)
Ski Tow Bar
Sun Shade w/Poles - Front
Sun Shade w/Poles - Rear
Taco Outriggers - GS280
Transhield Shipping Cover
UltraLeather® White Cushions
Windshield Close Out

#### Stereo Upgrade

- JL Speakers
- JL 10" Amplified Subwoofer
- JL Amplifier

#### **Color Selection**

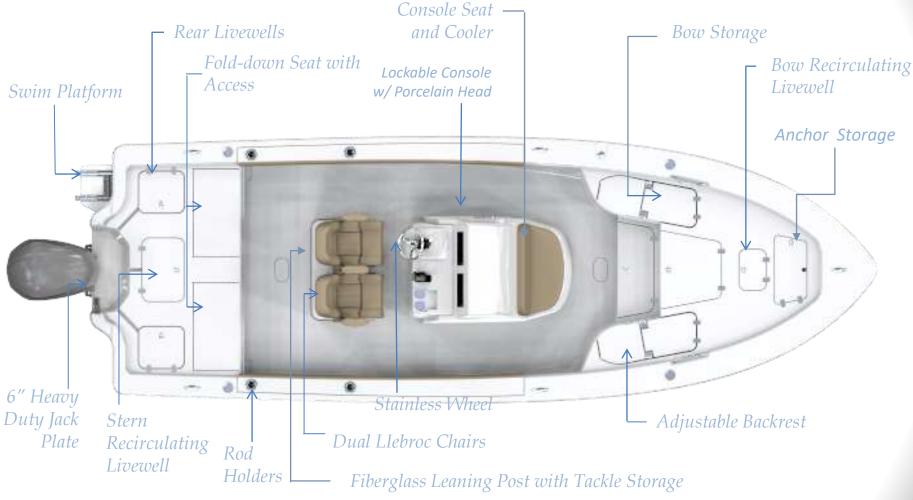
- Driftwood
- Ice Blue
- Island Blue
- Jet Black
- Sea Mist Green
- Silver Cloud
- Steel Blue
- White

#### Powder Coat Selection

- Black - White

# *Features & Performance Major Features*







### Features & Performance **300 XCA HP**



#### 350 XCC HP

#### PERFORMANCE BULLETIN

#### YPD#: PD SPT Hotters297 F3000CA 2018-08-01 BAY





Boat Monatheritered Ep-Reprintment Bases - Vict Island Very - Suprimentation, SAC 294440 845 376 2036 - www.sportumanboatsmity.com

RPM	MPH	GPH:	Mind
1000	.60	1.9	448
1500	70	21	144
2000	60	35	2.67
2500	135	51	2.00
3000	110.0	8.8	187
3500	29.4	8.5	3,45
4000	18.1	11.8	3.04
4500	201	14.1	1.11
9000	=410	18.0	1.27
9900	-	21.0	104
9999	81.5	25.0	1.99



Test Date 9/1/16 Sportsman\* Masters 267 Leigh Beam Dry Weight much man Maximum HP Fuel Caseolty Weight as Tassed 8.500 http:// FBOOXCA Horsepower Induction Displacement Weight.

#### ENGINE MOUNTING HEIGHT

**Mounting Note Position** #3 or #" Hydraulic Jack Plans **Westurios Plate Height** 2" Above Boat Botom

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Tamaha Port #	BCE-45804-00 DD	
Propeitor Marantat	Polished Skeniess Steel	

#### TEST CONDITIONS

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Air/Wake	Temporatate Access	
Elevador	Dr feet allows card levels	
Wind Veto	with v	

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2010 Netwide Motor Corporation, 13.0-3. All rights rates

#### PERFORMANCE BULLETIN

#### PB#: PE. BPT Masters267 F306XCC 2016-09-10 (8A)





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ofunan Angel - 111 Januar May - Durinterview, 201 204823 843-075-00281 - www.apprintersationalisedg.com

	PERFORMANCE DATA			
RPM	MPH	GPH	MING	
1000	5.6	1.8	1.72	
1500	7.0	2.8	278	
2000	84	4.7	1.04	
2500	16.0	57	2.41	
2011	25.4		2.94	
3100	34.4	88.8	2.11	
+000	36.0	134	178	
4500	40.1	17.5	2,44	
9900	45.0	21.2	2.22	
5500	53.0	295.3	178	
\$200	87.1	31.0	1.83	

#### Tree to Harm 1051014



#### Note: These are posted on our website at

http://sportsmanboatsmfg.com/open-312-center-console/

Test Date \$110/10

**VAMAHA** 

Sportsman* Mesters 267	
Length	287
Bears	0.2
Dry Weight mucht has	6,300 De
Mantenues HP	390
Fuel Capacity	71.04
Height an Texted	8,037.84

#### ESCONTO

Horsepower	350 HP
Induction	EF.
Displacement	9.04
Weight	743 Bi
Gear Ratio	1.754

#### ENGINE MOUNTING HEIGHT

Mounting Hole Position	#1 an 81 Hydraulo Jack Plate
Ventilation Plate Height	1" Amye Boot Hertury

#### PROPELLERS

Derive	Ealwater Series X."
Dianteetes/Witch	15-10 4.16
Yerselve Part #	6AW-45874-20-00
Propeller Material	Polahed Blatches Sheet

#### TEST CONDITIONS

Harder of People	1.1
Air / Water Temperature community	87/80°E
Elevation president and and and and and	Des Level
Wind Weiselity	15-16 mph

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# Certifications & Registrations



### NMMA Certification

Sportsman Boats is certified by the National Marine Manufacturers Association (NMMA). NMMA certification not only meets the standards of the United States Coast Guard (USCG), but goes further to meet the standards set by the ABYC (American Boat and Yacht Counsel). All Sportsman models have been designed, constructed, and thoroughly tested to meet or exceed these standards. For more information about these standards, you may visit <u>http://www.nmma.org/certification/boats</u>.

### Hull Identification Number & Registration

Sportsman has a permanent record of your boat. This record is documented during the manufacturing process. It is identified by its "Hull Identification Number" (HIN). **The HIN is a 12-digit code located on the starboard side of the transom, just under the Rub Rail.** When contacting your dealer concerning maintenance or warranties, please have your HIN and model number available. This information can be found on your copy of the warranty card. Federal and State laws require a power boat to be registered in the state where it is primarily used. Registration numbers and validation stickers must be displayed according to regulations. The registration certificate must be on board when boating. The boat serial number, or Hull Identification Number (HIN), is required on the registration form. The HIN should be included on all documents or any correspondence.



# Boating Safety



#### LIGHTING

Your Sportsman boat is equipped with navigation lights which comply with both Inland and International rules.

#### REQUIRED SAFETY EQUIPMENT

The US Coast Guard (USCG) requires that every boat have specific equipment on board. Check with local regulations on mandatory equipment apart from the list of Coast Guard requirements.

#### FIRE EXTINGUISHER

At least one Type-1 hand held portable fire extinguisher must be carried on board. For boats over 20' two are required. Check extinguisher regularly for charge status.

#### SOUND SIGNALING DEVICES

Your Sportsman boat is equipped with an electric horn which meets the USCG requirements for a sound signal device.

#### PERSONAL FLOTATION DEVICE (PFD)

You must have a USCG approved personal flotation device of Type I, II, or III aboard for each passenger, in addition to one Type IV throw able PFD. **Always wear a PFD when boating.** In some states, children are required to wear a PFD at all times. Check your local regulations.

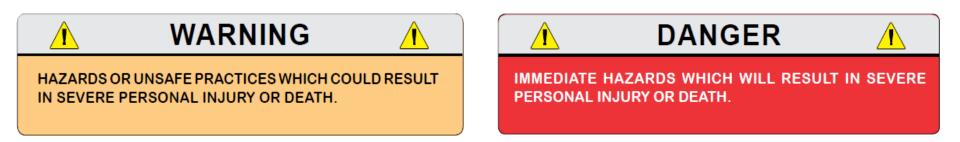
#### VISUAL DISTRESS SIGNALS

USCG approved visual distress signals are required for day and night use when operating on US waters. Approved signals include flares, orange smoke, an orange distress flag, or an electric distress light.





Being on the water is a great experience, but it can become a bad experience very quickly if safety and maintenance instructions of your boat are not followed. Therefore, warnings and notices have been included in order to help you operate and maintain your boat safely. They are defined as follows:



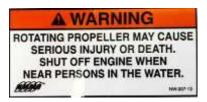
Please become familiar with the location and content of the Caution, Warning, and Danger Labels found on your boat.





Your Owner's Manual was written to include safety instructions to ensure safe operations. Safety alert symbols are used to show potential personal injury hazards.





Every precaution has been taken to reduce the risks associated with death, possible injury and damage from fire or explosion. You must also take your own necessary precautions and practice proper maintenance procedures in order to enjoy the optimal safe operation of your boat.

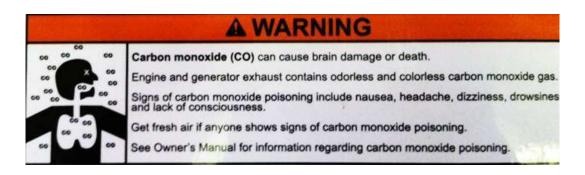
*If your label is damaged. Please call Sportsman's parts department for replacement stickers.* 





Your boat produces carbon monoxide and uses flammable fuel. Carbon monoxide can cause brain damage or death. Carbon monoxide is colorless, odorless and extremely dangerous.

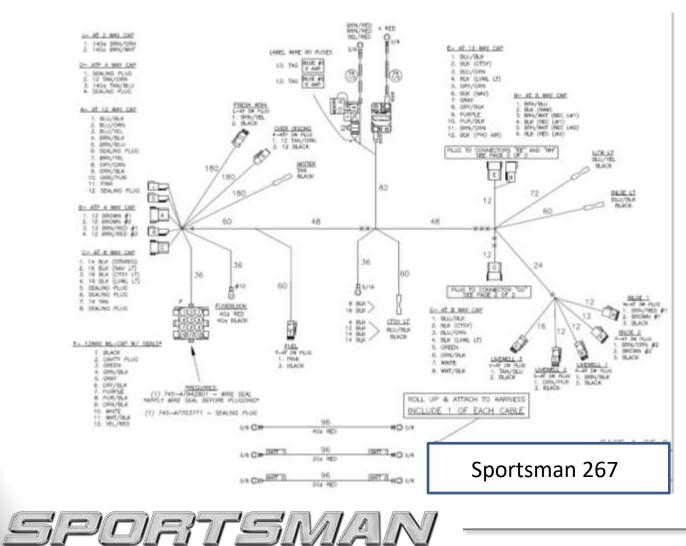
	Carbon monoxide (CO) can cause brain damage or death. Engine and generator exhaust contains odorless and coloriess carbon monoxide gas. Carbon monoxide will be around the back of the boat when engines or generators are running. Move to fresh air, if you feel nausea, headache, dizziness, or drowsiness.



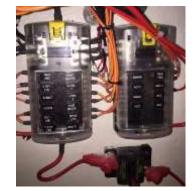




### Wire Harness



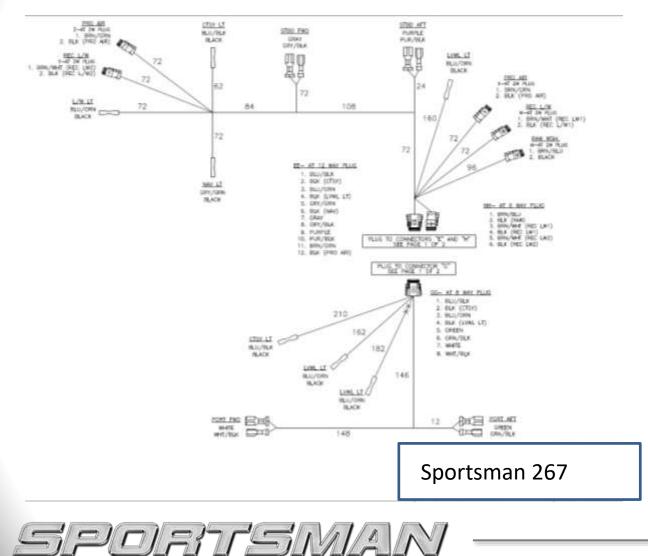




### Fuse Panel

The **fuse panel** is located under the console. It is clearly labeled for easy identification. The bilge pump's 6 amp fuse is also located here. There is also a 40 amp breaker branching off the main battery switch. **If an electrical component of your boat stops working properly, this should be the first place to look.** 

### Wire Harness







#### | Fuse Panel

The **fuse panel** is located under the console. It is clearly labeled for easy identification. The bilge pump's 6 amp fuse is also located here. There is also a 40 amp breaker branching off the main battery switch. **If an electrical component of your boat stops working properly, this should be the first place to look.**  Sportsman offers the Simrad NSS EVO2 Multi-function display, which integrates the following functions of the boat:

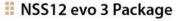
- Structure Scan Capability

Electrical & Plumbing Systems

- Stereo
- Sonar
- Radar Capability

Simrad 12" Package

- Navigation
- Engine Instruments
- Coastal Charts







Model Year 2018 | Factory Certified Packages



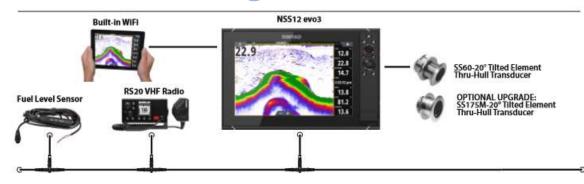




# Simrad 12" Package (cont'd)



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#### Available Options



The Sportsman Masters 267 includes a 12" Simrad unit as a standard feature. The transducer is located on the hull bottom at the stern of the boat. The Infinity Stereo system is another standard feature of the Masters 267 and is located on the inside wall of the console. The stereo system is controlled through the Simrad unit.



# **Electrical & Plumbing Systems Optimus Electronic Power Steering**



SeaStar's Optimus Electronic Power Steering (EPS) is at the forefront of boating technology. This system provides both the comfortable and versatile most maneuverability for your boat. When running at speed in open water, the steering system can be set to increase lock-to-lock turns to increase steering effort so the driver can effortlessly stay on course. At low speeds, Optimus may be adjusted for reducing the number of turns lock-to-lock. This will increase the sensitivity of the steering and enable tight, precise movements necessary for navigating through heavy traffic areas and tight spots. Optimus allows the boat to adapt to the environment as necessary to give the driver the most comfortable and pleasant experience possible.





# Lights

The *NAV/ANC Switch* is a 3-position switch on the console that controls the running lights.

- **NAV** position will turn on the red and green navigation lights and the white all-round light for night driving.
- ANC turns on the all-round light only for night anchoring. Do not operate the boat in anchor position.
  Off is in the center position.

*Sidelights:* The Master 267 has integrated rub rail navigational lights installed at the bow (see figure to the right). A green light is located on the starboard (right) side and a red light on the port (left) side of the vessel. Each shows an unbroken light over an arc of the horizon of 112.5 degrees and is fixed to show from ahead to just behind the beams of the vessel on its respective side.

**All-round/Anchor Light:** This is a white light placed over the highest unobstructed point of the vessel, showing an unbroken light over an arc of the horizon of 225° and fixed to show from anywhere ahead, to just behind the beams of the vessel. See the figure to the right for location.

Recreational boats are required to display navigation lights between sunset and sunrise and other periods of reduced visibility (fog, rain, haze, etc.) Navigation lights are intended to keep other vessels informed of your presence and course. Your boat is equipped with the navigation lights required by the U.S. Coast Guard at the time of manufacture. It is up to you to make sure they are visible, operational and turned on.

SPORTSMA

Bow Sidelights

The anchor light on the Open 282 is located on the aft end of the T-Top. The location of the light is shown here without a visible T-Top.

#### Anchor Light -

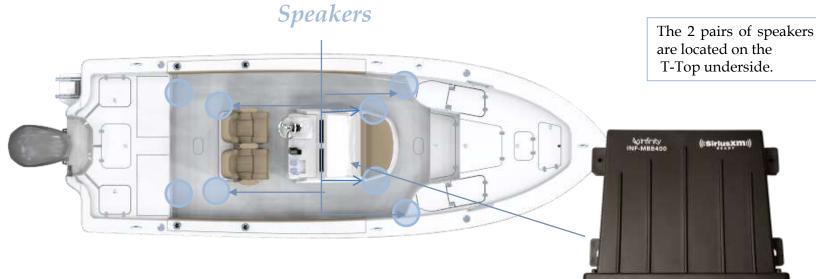
The underwater lights can be turned on with the switch at the helm labeled "Accessory 1."



Your 267 comes with a Marine Bluetooth stereo system. The SonicHub system is located inside the console. Infinity stereo system interfaces with the Simrad unit at the helm, so that it can be controlled through the Simrad unit as a central hub and leave more open space on the console. The 267 comes standard with 8 MB Quart speakers. The speaker locations are shown below.

If you purchased the stereo upgrade option, the cockpit speakers upgrade to 8" JL speakers, also a, four channel amplifier, an 8" subwoofer, and a stereo display on the dash

Sportsman



MASTER<sub>8</sub> S





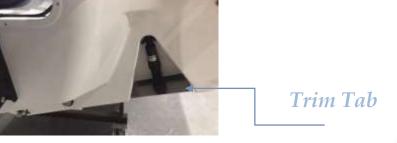
### MASTERS S 267

# **Trim** Tabs

Your Masters 267 has trim tabs installed as a standard feature. They are attached to the bottom edge of the transom, as shown in the image below. When the trim tabs control at the helm (pictured to the right) is pressed, the trim tabs automatically move into position. The force of passing water on these tabs results in upward pressure at the transom, which will lower the bow. This helps to improve the performance of the boat in a wide range of weight, weather, and water conditions. The LEDs on the control panel indicate the position of the tabs. If all are lit up, that tab is all the way down. The port and starboard tabs may be operated independently if necessary. To lower the starboard bow, lower the port tab. To lower the port bow, lower the starboard tab.



**Control Panel** 





### **Trim** Tabs



If you keep your boat in a wet slip/marina environment. Here is a list of different anodes recommended for various water types to prolong the life and shine of your stainless steel tab. Never use a wire brush to clean your tab

#### Zinc Alloy Anodes = Salt water only

Not recommended for use in fresh water Alloy is manufactured to meet or exceed US Military Specification (MIL-A-18001K)

Aluminum Alloy Anodes = Salt or Brackish water Not recommended for use in fresh water Proven to last longer than zinc due to increased capacity Alloy is manufactured to meet or exceed US Military Specification (MIL-A-24779(SH))

#### Magnesium Alloy Anodes = Fresh water only

Not recommended for use in salt or brackish water







# **Bilge Pumps**

Two small bilge pumps are located on the hull bottom at the stern of your boat. Water is pumped out of thru-hull fittings located on the port and starboard sides of the boat near the transom. The pumps may be accessed by removing the aft seat and door, in the area shown to the right. You may turn your bilge pumps on manually by flipping on a bilge switch located on the switch panel at the helm. Additionally, the bilge pump utilizes a float as an automated switch to turn it on automatically if necessary when the boat is unattended. The bilge pumps are designed to remove excess water only, and they are not intended to stop or prevent rapid accumulation of on-board water due to rough weather, hull damage, or any other unsafe navigational conditions.



### MASTERS S 267

# Livewells

The Sportsman 267 comes with two 21 gallon livewells one 35 gallon recirculating livewell at the stern of the boat and one 14 gallon recirculating livewell in the bow of your boat. For easy access to the pumps and plumbing systems, open the total access hatch forward of the transom. The livewell pumps are located on either side of the bilge pump in the hull of the boat, and the livewell fill hoses are connected to the top of the pumps. To operate the livewells, turn on the livewell switch at the helm and turn the fill valve in the livewell to "open." To operate the starboard aft livewell and the console livewell, use the switch labeled "Livewell 1." To operate the port aft livewell, use the switch labeled "Livewell 2." All livewells are equipped with overflow drains so water cannot exceed a certain level and overflow. These overflow drains are connected to the main drain lines at 'T' joints, which empty out an outlet drain at the stern of the boat. Additionally, each livewell has LED lighting installed. To illuminate the livewells, turn on the switch at the helm.

Sportsma





# **Recirculating Aerated Livewell**

Your Sportsman Masters 267 has a recirculating livewell as a standard feature. The starboard aft livewell is equipped with an aeration and recirculation system. The two black strips on the inside walls of the livewell are part of the aeration system. The air pump (mounted on the side of the livewell) pushes air through the air stone at the base of each strip, which produces air bubbles to oxygenate the water. This feature is best for keeping bait alive overnight or for use when the boat is not in use, because it draws very little power. The recirculation system features an intake (with a strainer cover, shown in the figure) and an outlet water jet. The jet is mounted in the corner of the livewell in order to allow for optimal water recirculation when in use. The recirculation pump is a white tsunami water pump mounted on the side of the livewell. This system is operated with a 3-way switch at the helm of the boat. The system is off

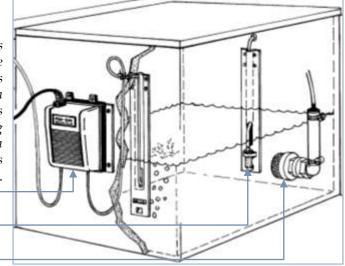
Note: The set-up in this figure is not exactly like the set-up in your boat. This is just a simple representation of the major features for this system. The exact mounting locations will be different in your boat than the locations shown here.

Air Pump

Air Stone Recirculation

Intake

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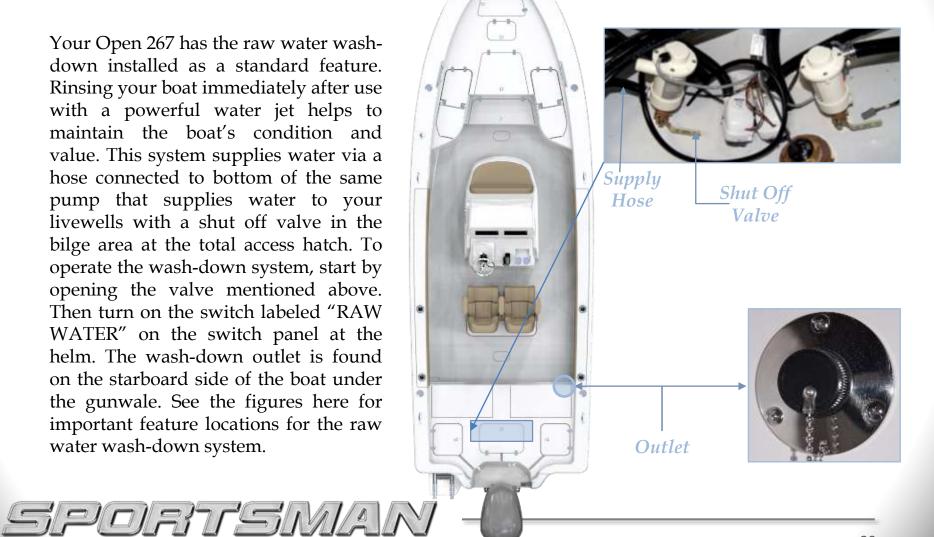


with the switch in the middle position. With the switch up, the aeration system alone will run, which draws very little power. With the switch down, both aeration the and recirculation systems will run. The figure here displays most of the important features the recirculating of livewell system.



# Raw Water Wash-down

Your Open 267 has the raw water washdown installed as a standard feature. Rinsing your boat immediately after use with a powerful water jet helps to maintain the boat's condition and value. This system supplies water via a hose connected to bottom of the same pump that supplies water to your livewells with a shut off valve in the bilge area at the total access hatch. To operate the wash-down system, start by opening the valve mentioned above. Then turn on the switch labeled "RAW WATER" on the switch panel at the helm. The wash-down outlet is found on the starboard side of the boat under the gunwale. See the figures here for important feature locations for the raw water wash-down system.





### Fresh Water Wash-down

Your Open 267 has the freshwater wash-down installed as a standard feature. The freshwater fill fitting is located under the bow step lid. Do not leave the tank full if your boat will be left unattended for an extended period of time; pump the tank dry to avoid stagnant water in the tank if necessary. It is also important to periodically inspect and clean the filter, which is located on the pump. To operate this system, turn on the switch labeled "FRESH WATER" at the helm. This will pressurize the system for use. When the tank is empty or the boat is not in use, ensure that this switch is in the off position.



#### **OPTION:** Porcelain Head with Pump Out:

OPERATING INSTRUCTIONS: To properly use the SeaLand toilet, follow these simple instructions: A good biodegradable tissue such as SeaLand<sup>®</sup> brand is recommended

2: To add water to the toilet before using, lift or raise the flush pedal.

3: To flush toilet, push pedal all the way down until sewage leaves the toilet bowl. Water flow pressures vary at different locations and therefore, holding the flush lever down 4-8 seconds may be required. We recommend 2-4 GPM (8-5 lpm) for proper rim and bowl wash.

4. Release flush pedal by allowing it to snap back, which permits positive sealing around the flush ball.

5: A small amount of water should remain in the bowl. Note: Holding the flush pedal down longer than necessary results in excessive water usage. caytion: Do not dispose of sanitary napkins or other non-dissolving items in the toilet.











#### **OPTION:** Half Tower w/ Second Station







This option gives you an elevated platform designed to give the captain a better view, enabling visibility at a much greater distance. With a touch of the Station Selector button. You will steer the boat, use the throttle shifter, control the trim tabs, raise or lower the Jack Plate and have use of a 9" Simard.



# Fuel System

### Fuel Tank

The Sportsman Open 267 comes with a fuel tank installed (approximate usable 71 gallon capacity). The gasoline fuel system consists of a fuel tank (located underneath the helm seat as shown in the figure), anti-siphon valve, engine fuel supply line, and fill cap. Your boat contains a new EPA certified fuel system. The system prevents spit-back when filling the tanks and lowers the out gassing emissions through a vent in the new designed

fuel fill cap.

Note: This photo was taken during the assembly process. At this stage, some of the hoses had not yet been connected. In your boat all lines and hoses will be connected as necessary.

Sportsman



Fill Cap 0 00 **Fuel Tank** 



EPA DIURNAL BluSkies FUEL SYSTEMS

#### NOTE: Pressure may be present when opening your deck fill, regardless of system type.

**Diurnal Fuel System** 

Fuel System

#### Only open the fuel cap for refueling

Note: The first time fuel is introduced to a fuel tank, be aware of the interaction of cold raw fuel vapors replacing air, on occasion a vapor pressure can occur producing spit-back anomalies!

#### What is a diurnal fuel system?

Your new vessel is equipped with an Environmental Protection Agency (EPA) compliant diurnal fuel system, designed to reduce fuel emissions to atmosphere using criteria mandated by the EPA. Your vessels fuel tank is required and designed to have a positive pressure (>1PSI) as the sun heats the boat and the fuel in the tank expands or it may be equipped with a carbon canister to catch and contain fuel vapors

Your boats fuel tank also has valves installed inside that are designed to:

- 1. Produce a clean refueling shut off event
- 2. Create a 5% vapor space
- 3. Reduce the propensity of a refueling spit-back event.
- 4. Allow for appropriate venting when the vessel is stored or trailered. Your fuel cap also contains valves designed to retain fuel vapor (up to 1PSIG) and to allow make up air during engine operation









# Fuel System

### Diurnal Fuel System (cont'd)

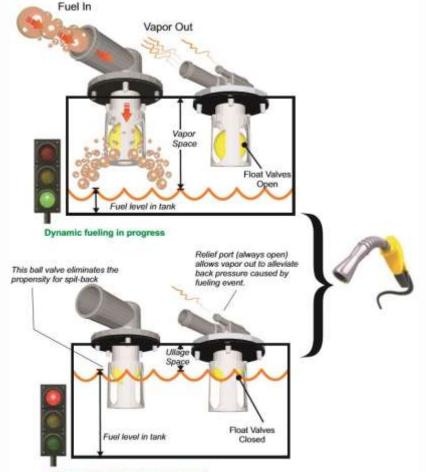
#### Vapor Space (Ullage) And Refueling Management

Another fuel system necessity to remain EPA complaint it is to keep elevated temperature gasoline from expanding into fuel system areas that are not low permeation rated or otherwise sensitive to raw fuel. A vapor (or ullage) space must be produced at the completion of the filling or refueling operation to ensure systems remain EPA compliant during the diurnal temperature cycle. To effectively manage this system function, BluSkies has created a series of valves that can mount to any marine fuel tank to achieve the appropriate fill level while maintaining ullage space of ~5%. Additionally these valves eliminate the propensity for refueling "spit-back" or tank "well-back", which is another requirement of the EPA regulation. BluSkies primary ullage valves replace the existing fill and vent locations, while additional grade or tip level valves can be added to any tank to meet American Boat And Yacht Council standards (H-24) which allows vapor venting for boats slanting or sloping when stored, moored, parked or trailered.

The final decision on which system type and ullage valve type and placement that is best for your application should be based on application specific factors such as type and configuration of fuel tank, how much room there on board is for added components, how are the boats likely to be used and stored etc. and of course cost.

Choose individual components to create a compliant system from the following pages or you can turn to our specialists for sound guidance and direction as you go through the process to choosing the appropriate system for your particular vessel application.





Ullage achieved, fuel shut off engaged



### Tank Vapor Space & Fluid Management

#### **Ullage (Vapor Space) Level Attainment** Spit-back/Well-back Control



This fill valve ball is set lower than the vent valve ball but does not close until the refueling vapors are shut off by the vent valve.

This vent valve shuts off the refueling vapors and creates back pressure to lift the fill valve ball into place.



# Fuel System



### **Diurnal Fuel System: Refueling**

Your fuel tank capacity will vary from the label or published capacity no less than 5% by law and up to 10% dependent upon the variation from static float due to equipment, occupants and gear etc. (Static Float = attitude in which your boat floats in calm water)

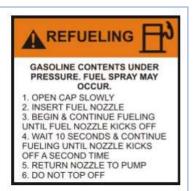
#### Fill your vessel fuel tank as normal, stop refueling after two (shut off) clicks of the fuel nozzle.

Topping off will over ride your fuel system design intent and could cause damage to your vessel due to overflow and will void any and all warranty claims related to fuel spillage.

BluSkies is expressly not responsible for any damage to your vessel subsequent to topping off.

CONTENTS CAN BE UNDER PRESSURE AVOID SERIOUS INJURY OR DEATH FROM WARNING FIRE OR EXPLOSION OPEN SLOWLY IN WELL VENTILATED AREA NO SMOKING OR OPEN FLAMES

It has been a common practice for many years to top off boats prior to storage or in preparation for a day on the water, however diurnal fuel systems are designed specifically to leave a space in your fuel tank to allow the fuel to expand during the heat of the day. GASOLINE EXPANDS 5%

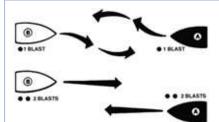




# **Boating Navigation Rules**

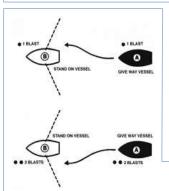


There are three main situations that you may encounter with other vessels which could lead to a collision unless the Steering Rules are followed: -**Meeting**: you are approaching another vessel head-on -**Crossing**: you are travelling across the path of another vessel -**Overtaking**: you are passing or being passed by another vessel

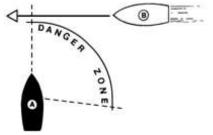


*When Meeting Port-to-port:* Continue on course. The same holds true for meeting starboard-to-starboard.

*When Meeting Head On:* As in a car, both stay to your right and as far apart as practical. Each boat should turn to starboard and pass port-to-port.



*When Crossing:* Every boat has a "Danger Zone" from straight in front (the bow) to past the middle of its right side. Like when meeting another car at a street intersection, the one on the right has the right of way. You must yield to boats in your Danger Zone. If you are the skipper of the Vessel A in the center of the diagram, you must keep out of the way of any boat that approaches you from any direction within the indicated Danger Zone, as you are the burdened craft. Likewise, boats approaching you from all other directions, except the meeting vessel, must keep clear of you.



*When Overtaking Another Boat:* The boat being overtaken is the privileged vessel. Only after signaling and receiving an acknowledgment can the overtaking boat

pass. (Use one blast to pass on the right, and two blasts to pass on the left.

*When Being Overtaken:* Be ready for trouble when a power boat passes you in a narrow waterway. As the lead boat, which always has the right of way, stay on your side of the channel and maintain a steady speed so that the overtaking vessel can pass you safely. Use your radio to discuss this with the passing boat.





#### **Product Changes**

Sportsman is committed the development of our product line. As a result, equipment described in this manual may have changed or no longer may be available. All information, illustrations and specifications contained in this manual reflect the latest product information available at the time of publication. Sportsman reserves the right to make changes to its boats at any time, without notice. These changes include, but are not limited to: color options, materials, standard and optional equipment, specifications and model availability. If you have any questions about the equipment on your boat, please feel free to contact Sportsman.

#### Insurance

In most states, the boat owner is legally responsible for damages or injuries they or anyone else operating the boat causes. Some states have laws that require having at least minimum coverage. Before using your boat for the first time, you should contact your dealer, current insurance company, or state boating authority for information regarding insurance requirements in your area. Although it may not be required in your area, responsible boat owners carry liability and property damage for their boat. You should also protect the boat against physical damage and theft.

#### Service

All warranty work must be performed by an authorized Sportsman Dealer. If a problem is discovered upon taking delivery of, or develops during routine use of the boat that is related to faulty workmanship and/or materials, as stated in the warranty, you need to contact your Sportsman dealer to arrange for your boat to be repaired. **The boat owner is responsible for delivering the boat to the dealer for warranty service**. If you are not near your dealer or any other authorized Sportsman dealer, please contact Sportsman. Likewise, if the dealer fails to repair the problem, please notify Sportsman within 14 days of the work being completed. **Sportsman will not reimburse owners for unauthorized warranty work.** 



# Warranty and Services



### SPORTSMAN BOATS LIMITED WARRANTY

**Ten-Year Hull Limited Warranty:** This limited Warranty applies to any Structural Hull Defect (as that term is defined below) if such is due to a failure in material or workmanship and the was reported to Sportsman according to the terms of this Limited Warranty within ten (10) years from the date of the sale to the original purchaser of the Sportsman authorized dealer. Sportsman, in its sole discretion, will either repair or replace the Hull. For purposes of this Limited Warranty, the term *"Hull"* shall mean the single fiberglass molded shell and integral structural components of a Sportsman Boat, and the term *"Structural Hull Defect"* shall mean a substantial defect in the Sports Boat's Hull that causes the boat to be unfit or unsafe for general use as a pleasure craft under normal operating conditions.

**One Year Nonstructural Limited Warranty:** This Limited Warranty applies to any Nonstructural Defect (as that term is defined below) if such is due to a failure in material or workmanship and the same was reported to Sportsman according to the terms of this Limited Warranty within one (1) year from the date of the sale to the original purchaser of the Sportsman Boat by a Sportsman authorized dealer. Sportsman, in its sole discretion, will either repair or replace the defective component. For purpose of this Limited Warranty, the term "*Nonstructural Defect*" shall mean a substantial defect in a Sportsman Boat's components manufactured or installed by Sportsman (other than the Hull) that is not excluded in the exclusions below.

**Registration and Transfer of Limited Warranty:** Each original purchaser of a Sportsman Boat shall complete and return the boat registration card provided by Sportsman within thirty (30) days of such owner's purchase of the boat in order to facilitate the processing of warranty claims and for manufacture notification. Except where a Sportsman Boats has been salvaged and resold after a declaration of a total loss or a total loss or a constructive total loss, this Limited Warranty is transferrable to a subsequent owner of the Sportsman Boat. PROVIDED SUCH SUBSEQUENT OWNER FILL OUT AND SEND TO SPORTSMAN A SPORTSMAN WARRANTY TRANSFER FORM (AVAILABLE FROM SPORTSMAN ON REQUEST). A COPY OF THE BILL OF SALE, WHITHIN THIRTY (30) DAYS OF SUCH TRANSFER OR PURCHASE.



# Warranty and Services



### SPORTSMAN BOATS LIMITED WARRANTY (cont'd)

#### **EXCLUSIONS:**

This limited Warranty does not apply to any boat that has been salvaged or declared a total loss or constructive total loss for any reason not specifically covered in this Limited Warranty. In addition, this Limited Warranty does not apply to the following "*Exclusions*:"

- 1) A Hull, component, or other product that has been repaired without authorization of Sportsman or that has been altered in any way that affects its use and operation;
- 2) Expenses related to inspection or warranty service for hauling out, transportation to and from any dealer or Sportsman factory, towing or storage changes, inconvenience or loss of time or income;
- 3) Engines, outdrives, controls, propellers, engine brackets, stereos, depth finder, GPS units, trolling motors, batteries, outriggers bases' and other equipment or accessories that are not manufactured by Sportsman, whether the same is or is not warranted by such other manufacturer;
- 4) Blistering, discoloring, cracking, or crazing of the Gelcoat finish or other surface finishes
- 5) Any Sportsman Boat initially sold at retail by a party other than an authorized Sportsman dealer;
- 6) Damage to, breakage of, or leakage around any windshields, hatches, or apertures;
- 7) Any canvas, zippers, vinyl, upholstery, plastic, or fabric components;
- 8) Discoloration, oxidation, bleeding, or corrosion of any stainless steel or other metal products
- 9) Any Hull, component, or product that has been subject to unreasonable use, tampering, abuse, mishandling, improper maintenance, negligence, improper trailing, alterations, or accidents;
- 10) Any boat, or component or part thereof, that has been used for Commercial Purpose, racing purposes, or has otherwise been operated contrary to any printed instruction provided by Sportsman or contrary to any applicable law (for purposes of this Limited Warranty, the term "Commercial Purposes" shall mean the usage of any boat more than fifty percent (50%) for revenue-producing or other business purposes);
- 11) A boat, or component or part thereof, that has been overpowered according to the maximum recommended engine horsepower specified on the capacity plate attached to the boat;
- 12) Machinery, equipment and accessories not installed by Sportsman;
- 13) Condensation of gauges;
- 14) The failure of any par, area, or component of the boat to be dry, whether or not the same was represented as "dry";
- 15) Any representation relating to the speed or weight of any part or component of the boat;
- 16) Normal wear and tear maintenance items, including, but not limited to, filters bulbs, batteries, bungees, anchor rope, trailer finishes, tires, brakes, bearing, and lights;
- 17) Any defect or repair requiring redesign of the boat, except pursuant to the recall provisions of the United States Federal Boat Safety Act of 1971 or the recall laws of the recall laws of any other foreign jurisdiction;
- 18) Dealer preparation, cleaning, and final adjustments and alignments in preparing the boat for delivery or commissioning; or
- 19) Any act of God or force majeure.



Thank you for your purchase of your Sportsman Boat.

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